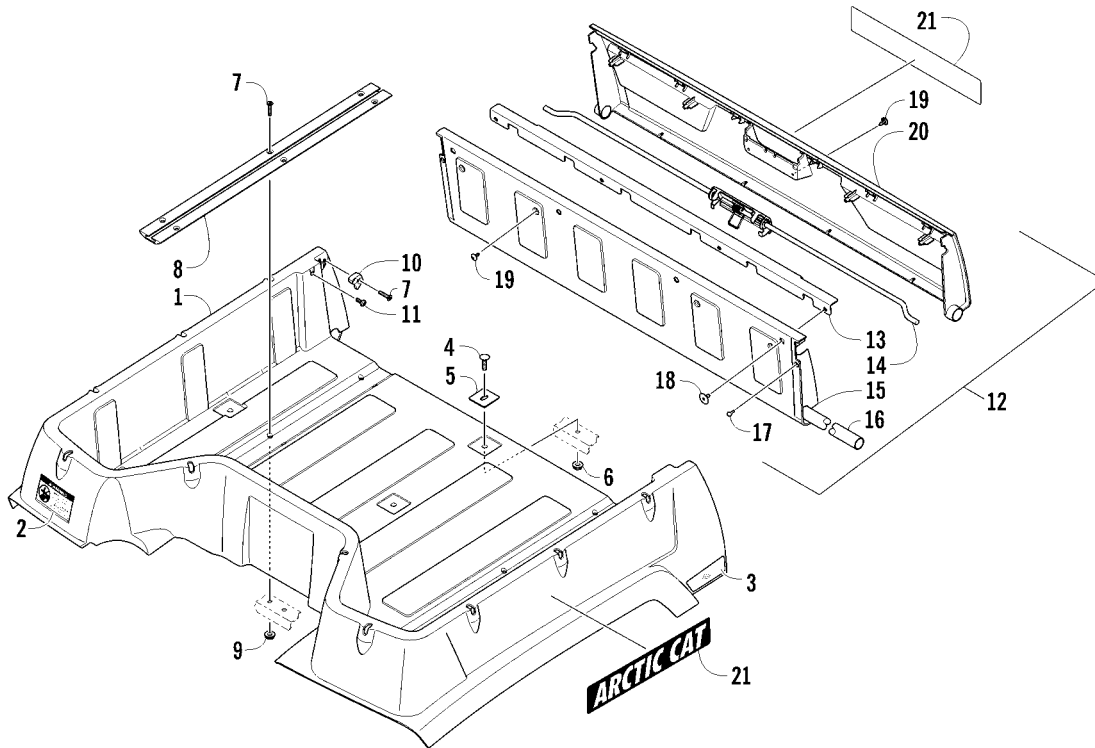


FRONT RACK, BODY PANEL, AND HEADLIGHT ASSEMBLIES

0746-881

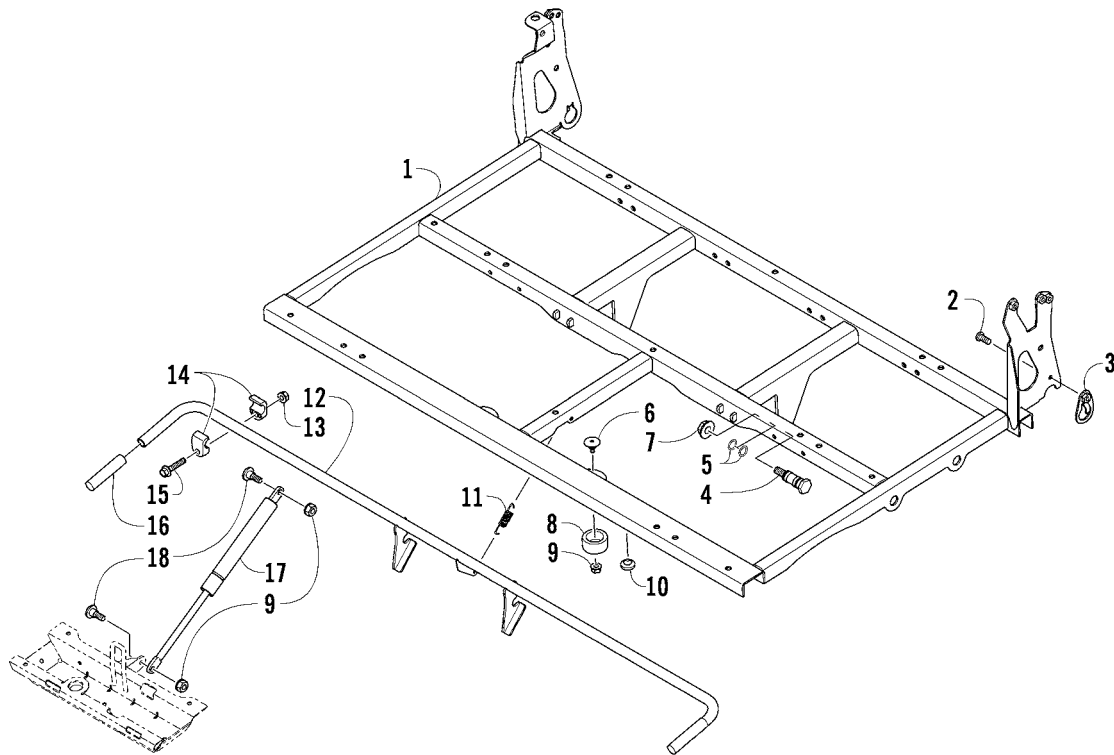
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	2506-106	1	Rack, Front - Assembly (inc. 2-3)	23	0623-362	4	Rivet, Reinstallable
2	0411-576	1	● Decal, Warning - Load	24	1406-484	1	Cover, Steering Post
3	0441-592	4	● Bushing	25	0470-513	1	Cover, Storage Box
4	8410-830	4	Screw, Cap	26	1406-573	1	Box, Storage
5	0423-669	4	Spacer	27	2506-234	1	Lid, Storage Box w/Latch (inc. 28-29)
6	0423-465	4	Grommet	28	1406-599	1	● Latch, Storage Box
7	8432-802	4	Nut, Lock	29	0470-514	1	● Lid, Storage Box
8	0423-654	2	Screw, Shoulder	30	0423-101	2	Screw, Shoulder
9	8050-222	2	Washer	31	4506-920	X 1	Panel, Fender - Assembly - Metallic Green (inc. 32-37)
10	8427-602	2	Nut, Lock	32	0411-818	1	● Decal, Reflector - Right - Amber
11	0509-044	1	Headlight Assembly - Right (inc. 12)		0411-819	1	● Decal, Reflector - Left - Amber
	0509-035	1	Headlight Assembly - Left (inc. 12)	33	1411-574	1	● Decal, Warning - Off-Road Only
12	0409-055	4	● Bulb, Headlight	34	1411-804	1	● Decal, Warning - Age
13	0423-514	2	Stud, Adjuster - Headlight	35	1411-932	1	● Decal, Warning - General
14	0423-522	2	Spring, Adjuster	36	0411-835	1	● Decal, Warning - Turn/Hill
15	0423-513	2	Knob, Adjuster	37	1411-250	1	● Decal, Warning - Reverse/Pre-Ride
16	0623-785	4	Screw, Self-Tapping	38	1411-725	1	Decal, "Arctic Cat"
17	8050-217	8	Washer	39	3411-046	X 1	Decal, Side - Front Right
18	0423-447	4	Grommet		3411-047	X 1	Decal, Side - Front Left
19	2406-300	1	Panel, Side - Lower - Right	40	3411-264	X 1	Decal, "EFI"
	2406-419	1	Panel, Side - Lower - Left	41	3411-241	X 2	Decal, "700"
20	0423-678	8	Grommet	42	3411-034	X 1	Decal, Side - Upper Right
21	1406-358	1	Cover, Access		3411-035	X 1	Decal, Side - Upper Left
22	0423-535	2	Rivet, Reinstallable				



CARGO BOX AND TAILGATE ASSEMBLY

0746-259

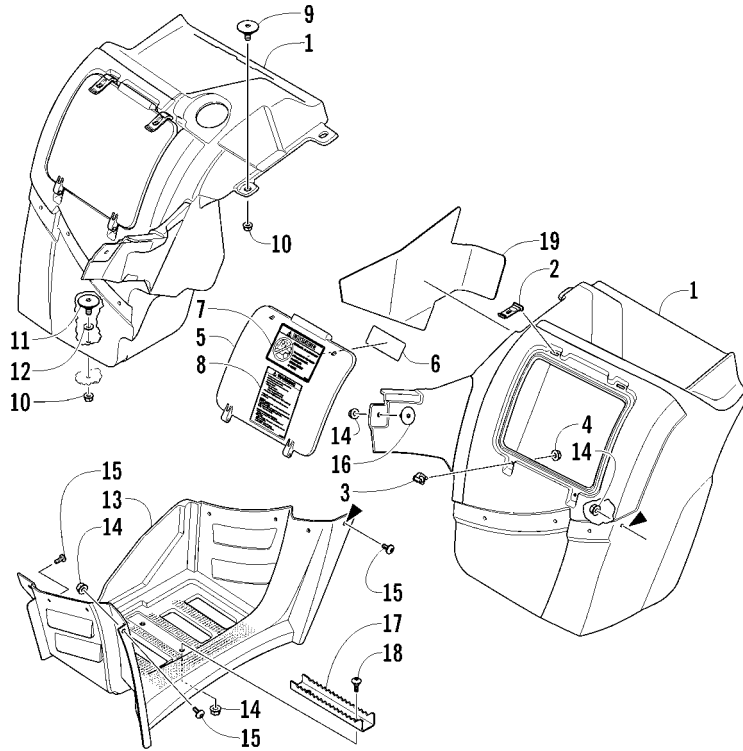
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	2506-767	1	Box, Cargo (inc. 2-3)	11	1506-941	1	Hook, Tailgate - Left
2	0411-975	1	● Decal, Warning - No Passenger/ Weight Limit	12	1506-568	1	Tailgate Assembly (inc. 13-20)
3	0411-980	1	● Decal, Reflector - Right - Red	13	1506-567	1	● Brace, Tailgate
	0411-979	1	● Decal, Reflector - Left - Red	14	1506-561	1	● Latch, Tailgate
4	0423-623	7	Bolt, Carriage	15	1406-709	1	● Panel, Tailgate - Front
5	1506-933	7	Plate, Retainer - Black	16	1406-711	1	● Shaft, Pivot
6	8424-802	7	Nut	17	1406-755	2	● Bumper, Tailgate
7	8474-630	16	Screw, Machine	18	0423-101	4	● Screw, Shoulder
8	0541-364	2	Rail, Cargo Box	19	0623-784	10	● Screw, Self-Tapping
9	8424-602	12	Nut	20	1406-710	1	● Panel, Tailgate - Rear
10	1506-940	1	Hook, Tailgate - Right	21	1411-157	3	Decal, "Arctic Cat"



TILT FRAME ASSEMBLY

0744-143

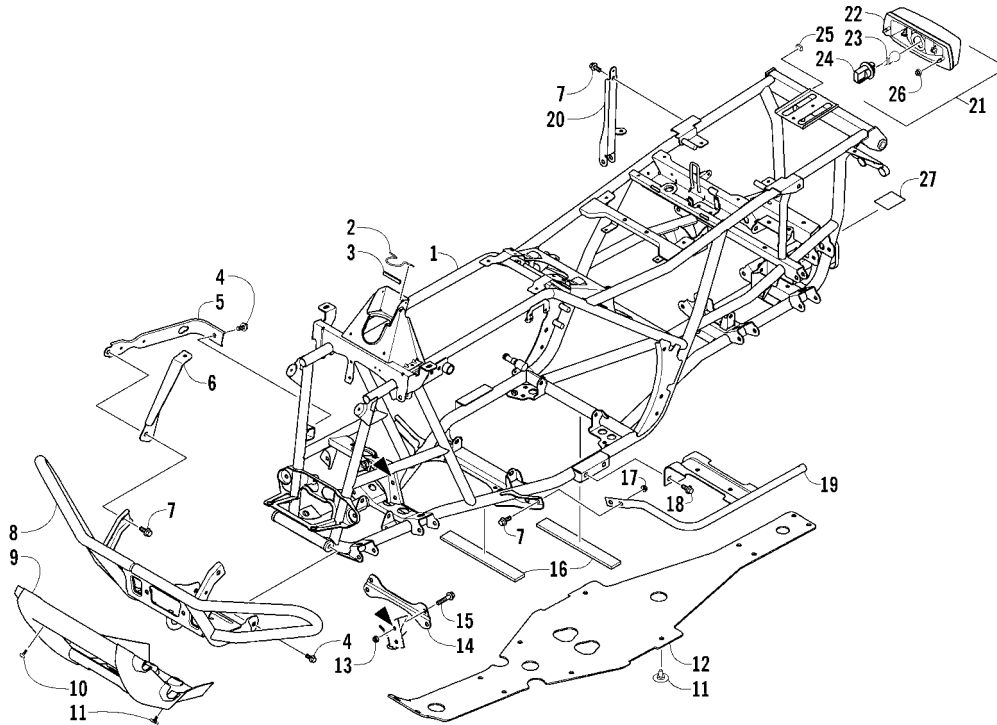
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	2506-175	1	Frame, Tilt	10	0406-877	2	Bumper
2	8471-616	1	Screw, Machine	11	0423-569	1	Spring
3	1506-539	1	Bracket, Mounting - Tailgate	12	1506-528	1	Latch, Tilt Frame
4	0423-433	2	Pin, Pivot - Cargo Box	13	8424-802	4	Nut
5	1602-213	4	O-Ring	14	1406-674	8	Bushing, Pivot
6	0423-130	2	Screw, Shoulder	15	8408-840	4	Screw, Cap
7	0423-388	2	Nut	16	1406-736	2	Grip, Latch
8	1506-593	2	Bumper, Tilt Frame	17	2506-194	1	Support, Lift
9	0623-038	4	Nut w/Washer	18	0423-355	2	Screw, Shoulder



STORAGE BOX ASSEMBLY

0744-924

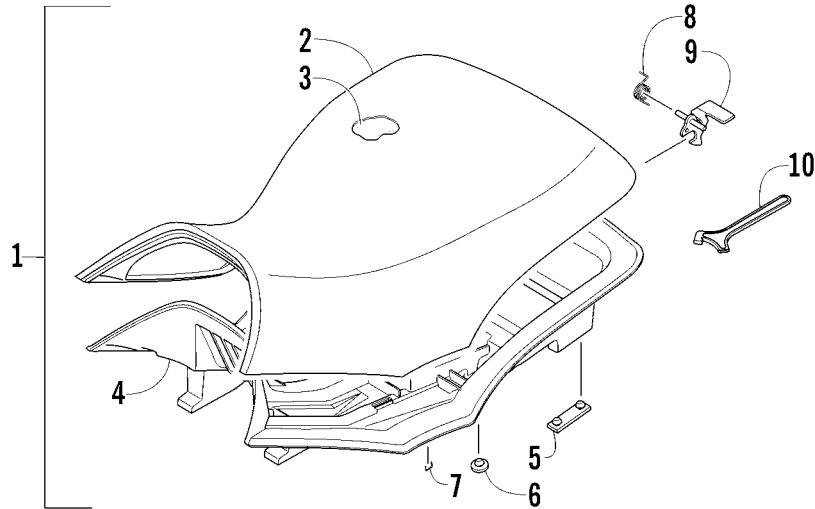
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	2506-248		1	Box, Storage - Right (inc. 2-6)	11	0423-130		4	Screw, Shoulder
	5506-199	X	1	Box, Storage - Left (inc. 2-8)	12	0673-349		4	Gasket
2	1406-134		4	● Strap, Hatch	13	1406-356		1	Footwell - Right
3	0506-674		4	● Hinge		2406-429		1	Footwell - Left
4	8424-502		4	● Nut	14	8427-602		24	Nut, Lock
5	1506-020		2	● Hatch	15	0423-419		18	Screw, Machine
6	0411-487		2	● Decal, Caution - Capacity	16	0423-101		2	Screw, Shoulder
7	1411-809		1	● Decal, Warning - Passenger	17	1506-125		2	Footpeg
8	2411-176		1	● Decal, Warning - Tire Pressure	18	0423-355		4	Screw, Shoulder
9	0423-735		4	Screw, Shoulder	19	0412-395		1	Foil, Protective
10	8424-602		8	Nut					



FRAME, TAILLIGHT, AND RELATED PARTS

0746-882

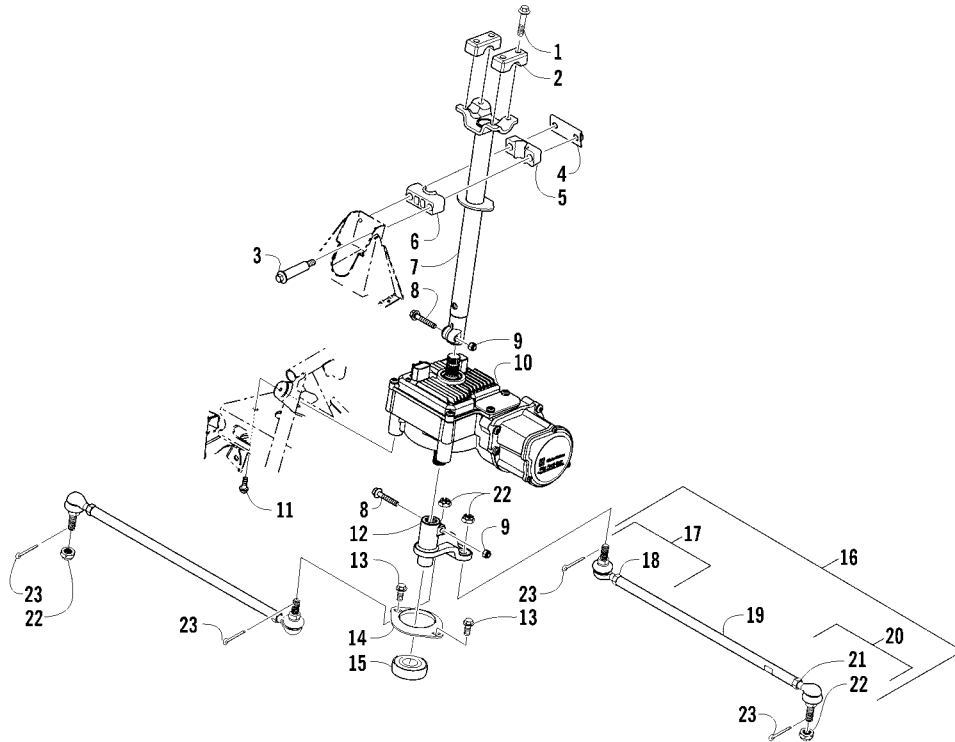
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	4506-536	1	Frame, Main	15	8409-025	2	Screw, Cap
2	2416-401	1	Clip, Routing	16	0406-289	2	Pad, Frame
3	0706-371	AR	Trim - 3 ft	17	8424-802	4	Nut
4	8409-020	4	Screw, Cap	18	8409-016	4	Screw, Cap
5	1506-596	2	Channel, Bumper Mounting	19	1506-590	1	Footrest - Right
6	1506-562	1	Bracket, Mounting - Bumper - Right		1506-591	1	Footrest - Left
	1506-563	1	Bracket, Mounting - Bumper - Left	20	2506-447	1	Bracket, Support
7	8408-816	7	Screw, Cap	21	0509-022	1	Taillight Assembly (inc. 22-24)
8	1506-855	1	Bumper	22	0509-025	1	● Housing, Taillight
9	1406-360	1	Fascia, Bumper - Front	23	0409-056	1	● Bulb, Taillight
10	0423-419	2	Screw, Machine	24	0409-057	1	● Socket, Taillight
11	0423-101	12	Screw, Shoulder	25	1406-790	4	Pad, Taillight
12	2406-091	1	Panel, Belly	26	0423-534	2	Grommet
13	0423-744	2	Nut, Lock	27	1411-077	1	Decal, Warning - Towing
14	2516-852	1	Brace, A-Arm				



SEAT ASSEMBLY

0744-435

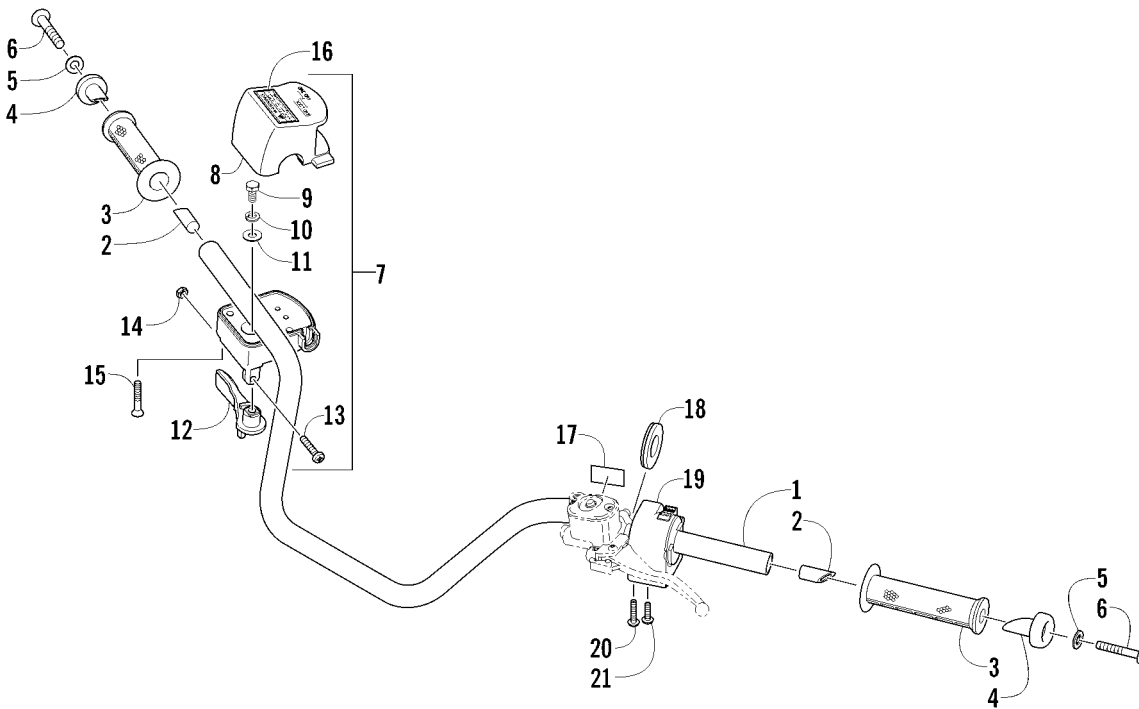
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	4506-557	1	Seat Assembly (inc. 2-9)	6	0406-877	4	●● Bumper, Seat - Front
2	1506-209	1	● Cover, Seat	7	0624-263	AR	● Staple
3	0517-119	1	● Foam, Seat	8	1406-592	1	● Spring, Seat Latch
4	2416-826	1	● Base, Seat - Assembly (inc. 5-6)	9	1506-156	1	● Latch, Seat
5	0406-879	2	●● Bumper, Seat - Rear	10	0441-587	1	Wrench, Spanner



STEERING ASSEMBLY

0745-117

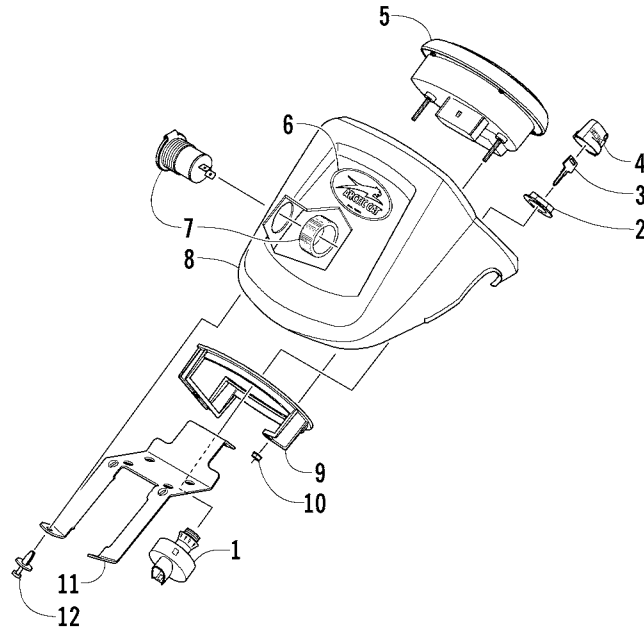
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	8408-835	4	Screw, Cap	14	0602-233	1	Flange, Bearing
2	0405-035	2	Cap, Steering Adjuster	15	0405-052	1	Bearing w/Inverted Oil Seal
3	0423-505	2	Screw, Shoulder	16	0505-499	2	Tie Rod - Assembly (inc. 17-21)
4	0505-484	1	Cap, Housing	17	0505-511	2	● End, Tie Rod - Left-Hand Thread - Kit (inc. 18)
5	0405-260	1	Housing, Upper	18	0423-013	2	●● Nut - Left-Hand Thread
6	0405-259	1	Housing, Lower	19	0405-281	2	● Tie Rod
7	0505-642	1	Post, Steering	20	0505-510	2	● End, Tie Rod - Right-Hand Thread - Kit (inc. 21)
8	8020-045	2	Screw, Cap	21	8420-002	2	●● Nut - Right-Hand Thread
9	8040-366	2	Nut, Lock	22	0423-157	4	Nut, Lock
10	0505-807	X	Assembly, Electronic Power Steering	23	0623-175	4	Pin, Cotter
11	8409-020	4	Screw, Cap				
12	0505-664	1	Arm, Steering				
13	8408-816	2	Screw, Cap				



HANDLEBAR ASSEMBLY

0744-426

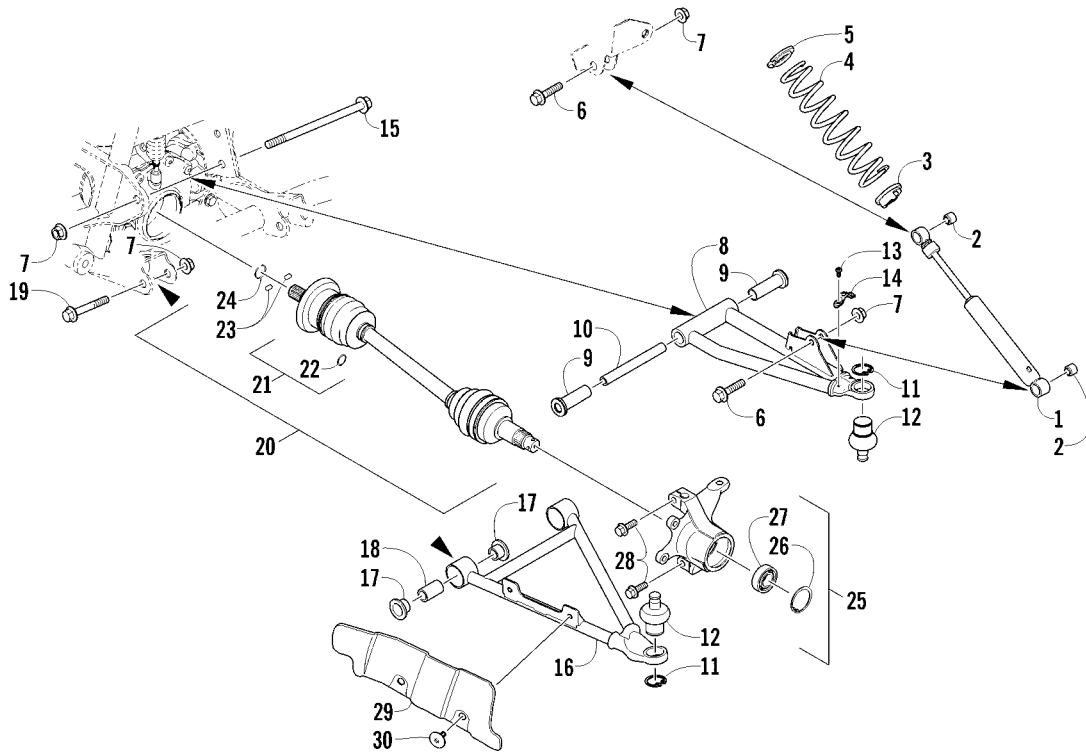
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0505-418	1	Handlebar	12	0409-133	1	● Lever, Throttle
2	0405-218	2	Plug, Handlebar	13	3423-014	1	● Screw, Machine
3	0405-147	2	Grip, Handlebar	14	3423-327	1	● Nut
4	0405-149	2	End Cap, Handlebar	15	3423-199	2	● Screw, Machine
5	8050-247	2	Washer	16	0411-966	1	Decal, Warning - Differential Lock
6	8477-845	2	Screw, Machine	17	1411-865	1	Decal, Warning - Brake Lever Lock
7	0509-054	1	Case, Throttle - Assembly (inc. 8-15)	18	3409-019	1	Cover, Switch Housing
8	0409-141	1	● Cover, Throttle Case w/Switch	19	0509-014	1	Switch, Control - Assembly (inc. 20-21)
9	3007-392	1	● Screw, Cap	20	0409-028	1	● Screw, Machine
10	3004-447	1	● Washer, Lock	21	0409-027	1	● Screw, Machine
11	3003-030	1	● Washer				



INSTRUMENT POD ASSEMBLY

0746-654

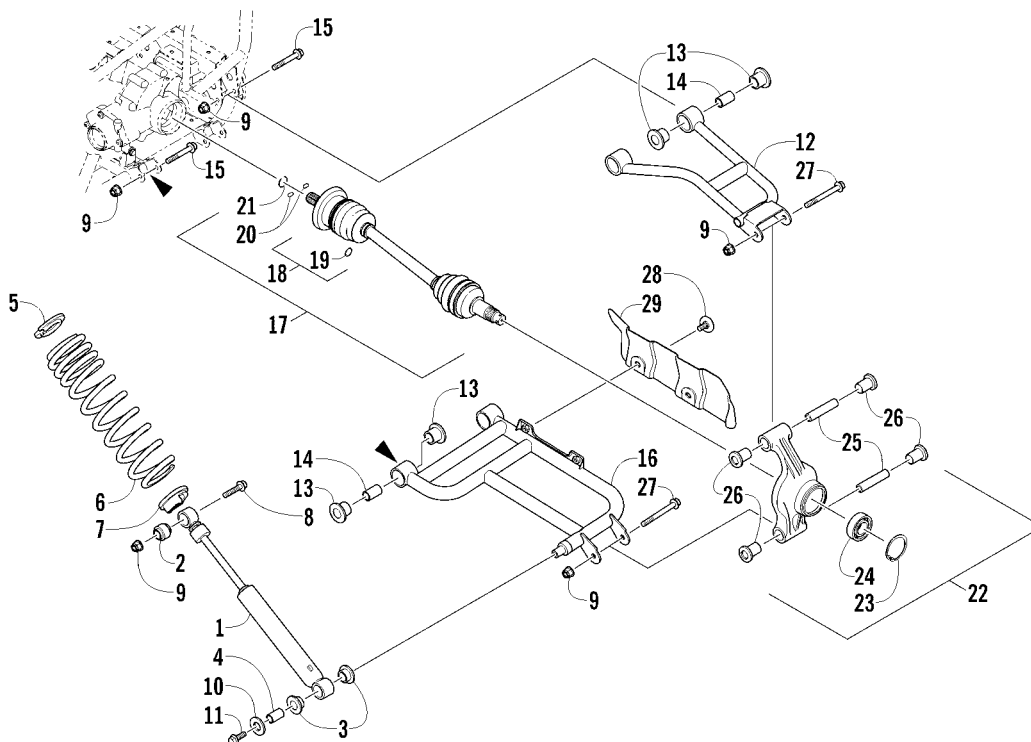
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0430-090		1	Switch, Ignition - Assembly (inc. 2-4)	6	9611-752	X	1	Decal, "Arctic Cat"
2	0430-050		1	● Nut, Retaining	7	0641-897		1	Outlet, Accessory - 12V
3	0430-042		1	● Key, Ignition (Y Series - Left-Side Cut)	8	0505-590		1	Instrument Pod - Black
	0430-043		1	● Key, Ignition (Z Series - Right-Side Cut)	9	0420-065		1	Bracket, Retaining
4	0430-054		1	● Cover, Key	10	0423-493		2	Nut w/Washer
5	0520-176	X	1	Gauge, LCD	11	2506-470		1	Bracket, Mounting - Instrument Pod
					12	0423-535		2	Rivet, Reinstallable



FRONT SUSPENSION ASSEMBLY

0745-247

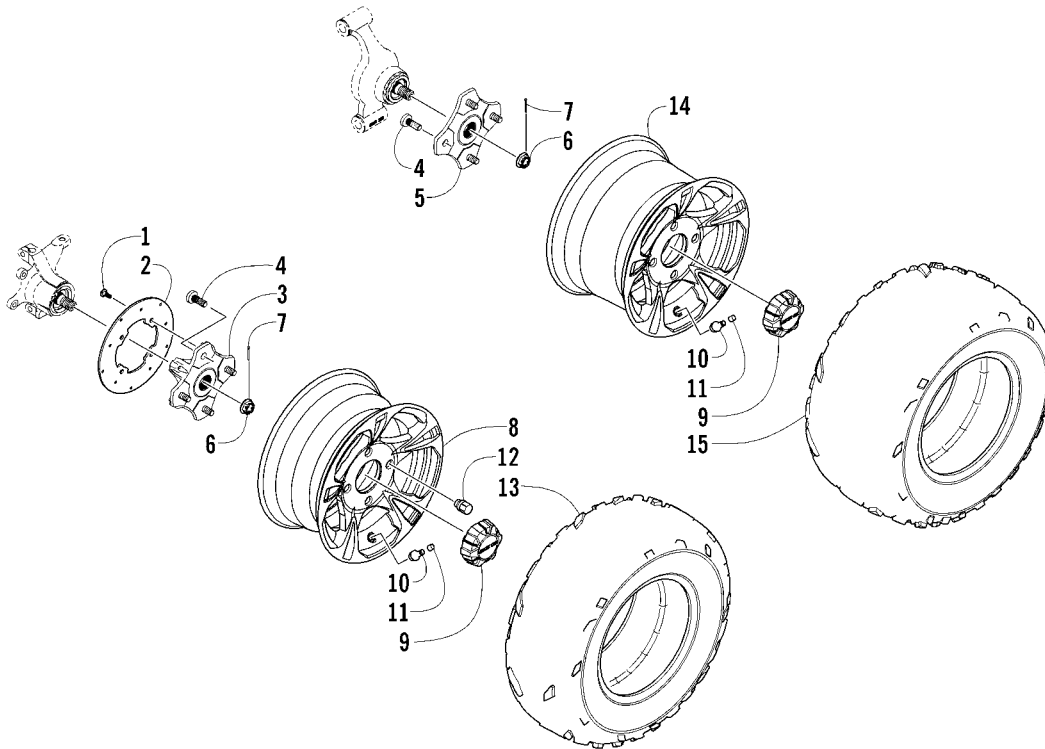
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0403-209		2	Shock Absorber (inc. 2)	17	0403-208		8	● Bushing
2	0403-182		4	● Bushing	18	0403-214		4	● Axle
3	0403-288	X	2	Cam, Spring Adjuster	19	8409-075		4	Screw, Cap
4	0503-468		2	Spring, Suspension - White	20	1502-800		1	Axle, Drive - Right (inc. 21-24)
5	1603-889		2	Retainer, Spring	21	1502-799		1	Axle, Drive - Locking - Left (inc. 21-24)
6	8409-040		4	Screw, Cap	22	1436-419		2	● Repair Kit, Boot (inc. 22)
7	0423-744		10	Nut, Lock	23	1441-988		2	● Clip, Retaining
8	0503-416		1	A-Arm, Upper Right - Black (inc. 9-12)	24	1402-885		4	● Pin, Detent
	0503-417		1	A-Arm, Upper Left - Black (inc. 9-12)	25	1402-889		2	● Clip, Retaining
9	0403-207		4	● Bushing	26	0505-576		1	Knuckle - Assembly - Right (inc. 26-27)
10	0403-080		2	● Axle		0505-577		1	Knuckle - Assembly - Left (inc. 26-27)
11	0423-009		4	● Ring, Retaining	27	0423-423		2	● Ring, Retaining
12	0405-483		4	● Ball Joint	28	1402-809		2	● Bearing
13	0423-946		4	Screw, Self-Tapping	29	0423-998		4	Screw, Shoulder
14	1502-594		2	Clamp, Routing	30	1406-034		1	Guard, Boot - Right - Black
15	0423-334		2	Screw, Cap		1406-035		1	Guard, Boot - Left - Black
16	0503-376		1	A-Arm, Lower Right - Black (inc. 17-18 and two No. 11-12)		0423-545		4	Screw, Shoulder
	0503-377		1	A-Arm, Lower Left - Black (inc. 17-18 and two No. 11-12)					



REAR SUSPENSION ASSEMBLY

0745-252

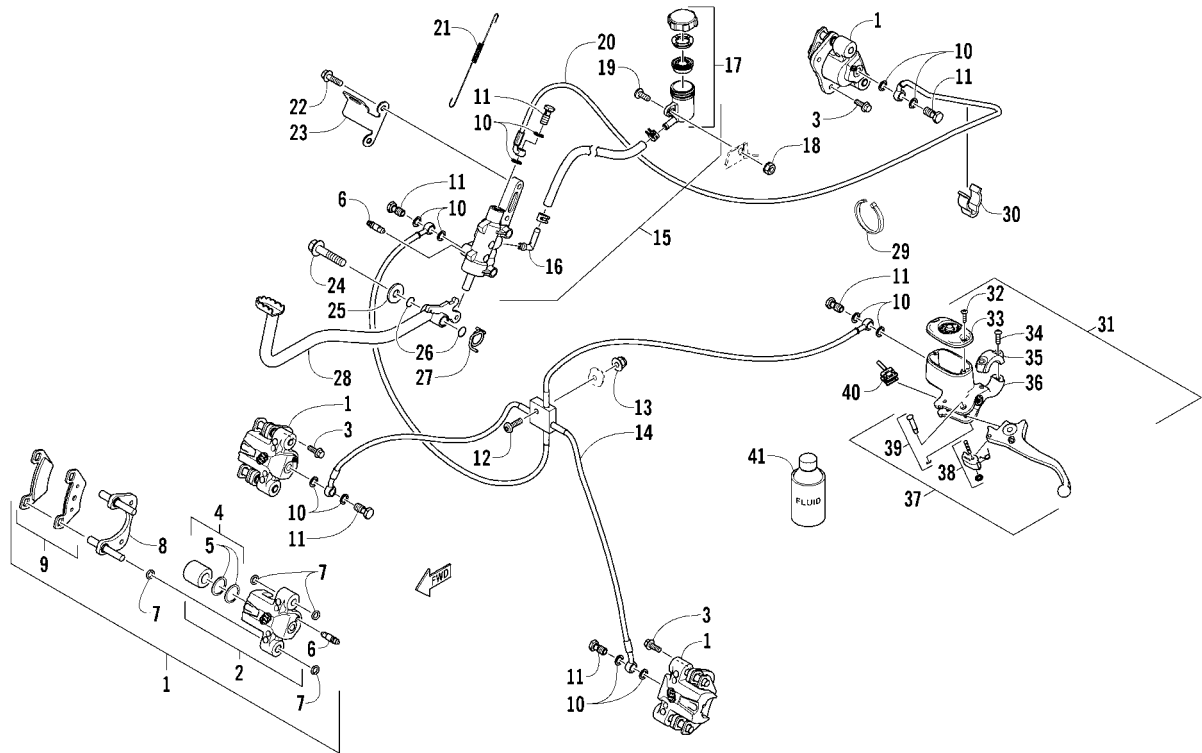
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0404-158	2	Shock Absorber (inc. 2-4)	17	1502-798	2	Axle, Drive (inc. 18-21)
2	0403-182	2	● Bushing	18	1436-419	2	● Repair Kit, Boot (inc. 19)
3	0603-955	4	● Bushing	19	1441-988	2	●● Clip, Retaining
4	1603-219	2	● Sleeve	20	1402-884	4	● Pin, Detent
5	1603-889	2	Retainer, Spring	21	1402-890	2	● Clip, Retaining
6	0504-659	2	Spring, Suspension - White	22	0504-548	1	Knuckle, Right - Assembly (inc. 23-26)
7	0404-057	2	Cam, Spring Adjuster		0504-549	1	Knuckle, Left - Assembly (inc. 23-26)
8	8409-050	2	Screw, Cap	23	0423-423	2	● Ring, Retaining
9	0423-744	14	Nut, Lock	24	1402-809	2	● Bearing
10	0423-087	2	Washer	25	0403-213	4	● Axle
11	8408-820	2	Screw, Cap	26	0403-206	8	● Bushing
12	0504-582	1	A-Arm, Rear - Upper Right - Black (inc. 13-14)	27	8409-000	4	Screw, Cap
	0504-583	1	A-Arm, Rear - Upper Left - Black (inc. 13-14)	28	0423-545	4	Screw, Shoulder
13	0403-208	16	● Bushing	29	1406-068	1	Guard, Boot - Rear - Right - Black
14	0403-214	8	● Axle		1406-069	1	Guard, Boot - Rear - Left - Black
15	8409-075	8	Screw, Cap				
16	0504-572	1	A-Arm, Rear - Lower Right - Black (inc. 13-14)				
	0504-573	1	A-Arm, Rear - Lower Left - Black (inc. 13-14)				



WHEEL AND TIRE ASSEMBLY

0746-660

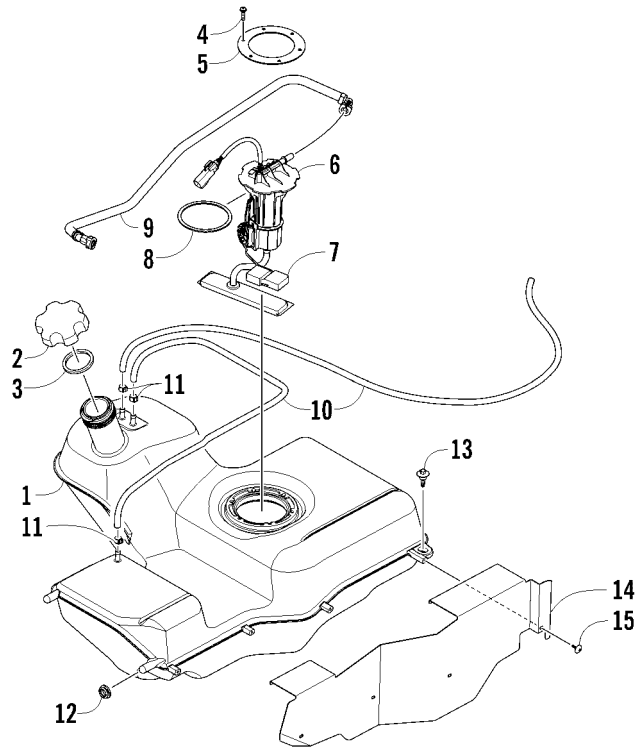
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0423-557		12	Screw, Shoulder	8	2402-068	X	2	Wheel - Front - Aluminum (inc. 9)
2	2402-002		3	Disc, Brake	9	2402-084	X	4	● Cap, Wheel
3	1502-462		2	Hub, Wheel - Front (inc. 4)	10	0402-064		4	Stem, Valve (inc. 11)
4	0402-974		16	● Stud	11	0402-140		4	● Cap, Valve Stem
5	1502-462		1	Hub, Wheel - Rear - Right (inc. 4)	12	0423-618		16	Nut, Lug - Chrome
	1502-464		1	Hub, Wheel - Rear - Left (inc. 4)	13	2402-096	X	2	Tire - Front
6	0423-607		4	Nut, Castle	14	2402-069	X	2	Wheel - Rear - Aluminum (inc. 9)
7	0423-407		4	Pin, Cotter	15	2402-097	X	2	Tire - Rear



HYDRAULIC BRAKE ASSEMBLY

0747-139

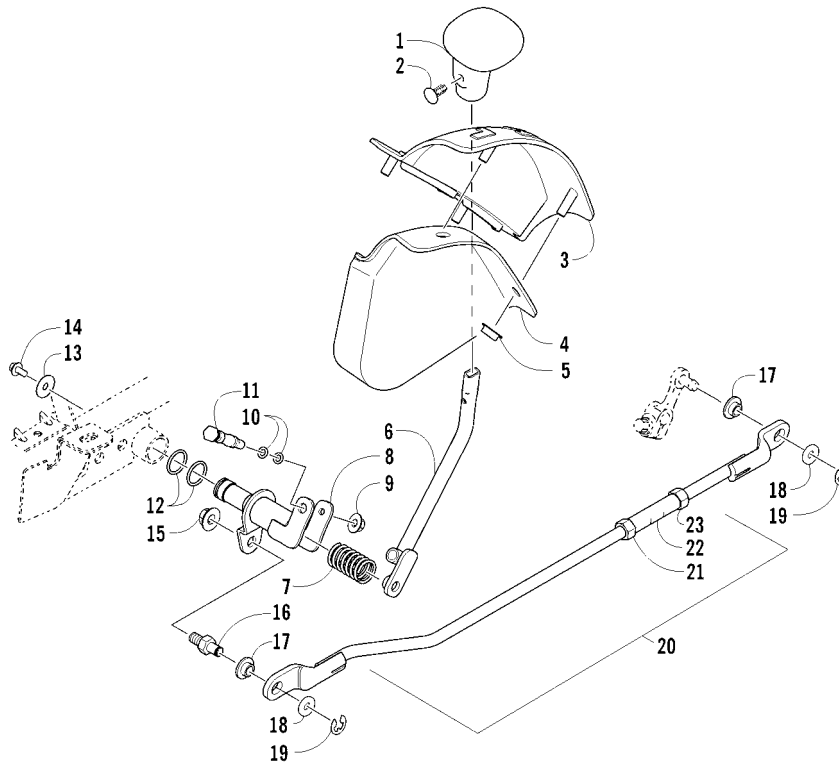
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	1436-422	1	Caliper, Brake - Right Front (inc. 2-9)	18	0623-038	1	Nut w/Washer
	1436-423	1	Caliper, Brake - Left Front (inc. 2-9)	19	8476-616	1	Screw, Machine
	1436-423	1	Caliper, Brake - Rear (inc. 2-9)	20	1502-591	1	Hose, Brakeline
2	1436-160	1	● Housing, Caliper - Assembly - Right Front (inc. 3-6)	21	0502-785	1	Spring, Brake Switch
	1436-161	1	● Housing, Caliper - Assembly - Left Front (inc. 3-6)	22	8408-625	2	Screw, Cap
	1436-161	1	● Housing, Caliper - Assembly - Rear (inc. 3-6)	23	0502-840	1	Bracket, Switch
3	8408-821	6	●● Screw, Cap	24	8408-816	1	Screw, Cap
4	0502-606	3	●●● Piston/Seal Set (inc. 5)	25	8050-252	1	Washer
5	0502-607	3	●●● Seal Set	26	1602-213	2	O-Ring
6	0502-609	4	●● Valve, Bleed	27	0502-807	1	Spring, Brake Lever
7	0502-608	3	● O-Ring, Guide - Set	28	1502-063	1	Lever, Brake
8	0502-605	3	● Bracket Assembly	29	0123-788	AR	Tie, Cable - 8 in.
9	1502-694	3	● Pad, Brake - Set	30	1502-115	2	Clip, Brakeline Hose
10	0423-178	12	Washer, Crush	31	1502-902	1	Brake Assembly (inc. 32-40)
11	0423-413	6	Bolt, Banjo-Fitting	32	0502-566	1	● Screw, Machine - Kit
12	8476-625	1	Screw, Machine	33	0502-868	1	● Cover, Reservoir
13	8427-602	1	Nut, Lock	34	0502-568	1	● Screw, Machine - Kit
14	1502-015	1	Hose, Brakeline - Assembly	35	0502-869	1	● Clamp, Master Cylinder
15	1502-577	1	Brake Assembly (inc. 16-17)	36	0502-704	1	● Master Cylinder Assembly
16	1502-296	1	● Adapter, Hose	37	1502-904	1	● Lever Assembly - Kit (inc. 38-39)
17	1502-578	1	● Reservoir, Brake w/Clamp	38	1502-905	1	●● Lock, Brake Lever - Kit
				39	0502-580	1	●●● Lever Pin - Kit
				40	0502-564	1	● Switch, Brake
				41	5639-848	X AR	Fluid, Brake - 12 oz



GAS TANK ASSEMBLY

0746-265

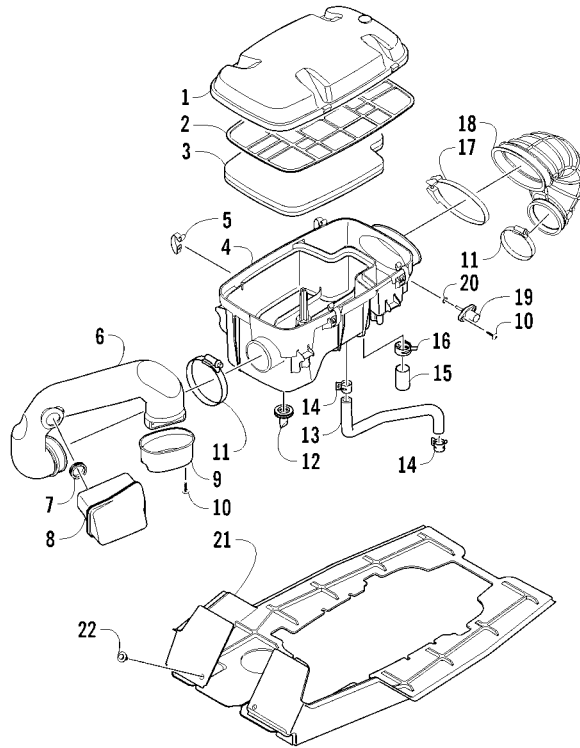
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0570-306	1	Tank, Gas - Assembly (inc. 2-5)	9	0570-305	1	Hose, Fuel - Assembly
2	0470-438	1	● Cap, Gas Tank (inc. 3)	10	0410-070	AR	Hose, Gasline - 25 ft
3	0109-733	1	●● Gasket, Gas Tank Cap	11	0423-688	3	Clamp, Hose
4	0423-898	6	● Screw, Self-Tapping	12	0423-460	2	Grommet
5	2670-042	1	● Plate, Retaining	13	0423-732	2	Screw, Shoulder
6	0570-324	1	Pump, Fuel - Assembly (inc. 7-8)	14	0470-715	1	Shield, Heat - Gas Tank - Front
7	2670-235	1	● Float	15	0623-797	4	Screw, Self-Tapping
8	0470-838	1	● Seal				



SHIFT LEVER ASSEMBLY

0745-123

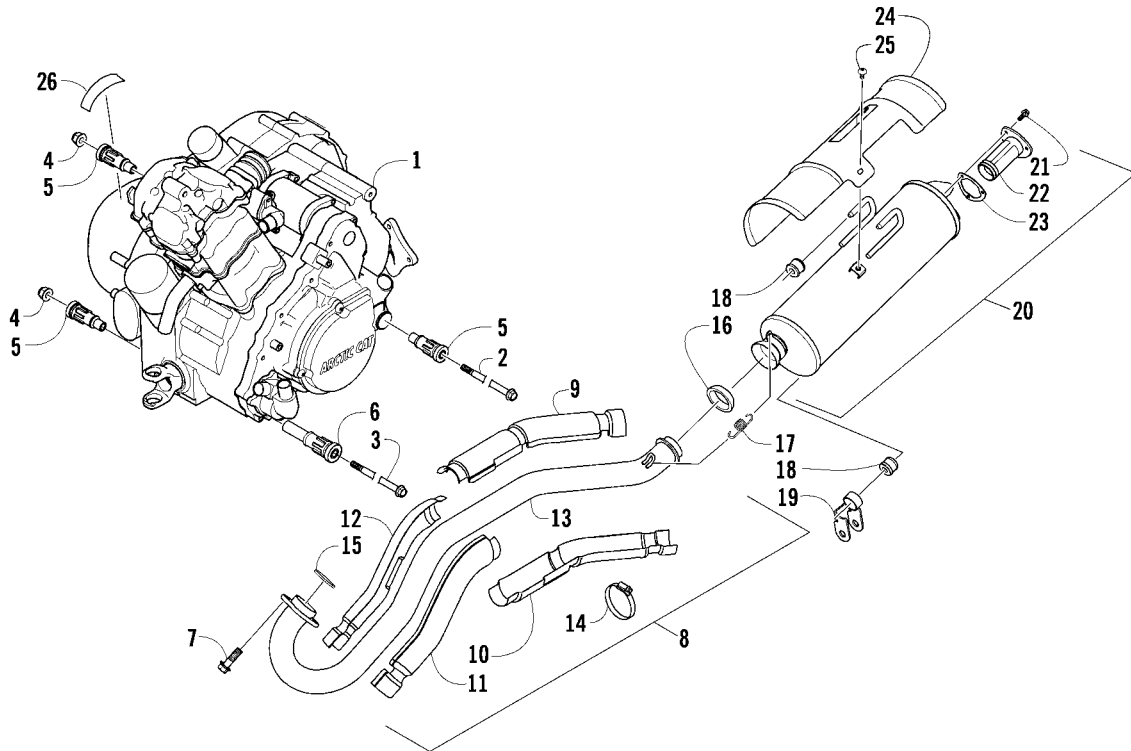
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0402-843		1	Knob, Shift	13	0423-087		1	Washer
2	0423-345		1	Clip, Retaining	14	8408-812		1	Screw, Cap
3	2402-073	X	1	Plate, Shift	15	8424-802		1	Nut
4	2406-345		1	Shield, Shift Plate	16	1402-621		1	Pin, Mounting
5	0423-357		4	Nut, Stamped	17	0423-091		2	Bushing
6	1502-977	X	1	Lever, Shift	18	0623-094		2	Washer
7	2402-117	X	1	Spring	19	0423-169		2	E-Ring
8	1502-957	X	1	Actuator, Shift	20	1502-200		1	Linkage, Shift - Assembly (inc. 21-23)
9	8424-602		1	Nut	21	0123-917		1	● Nut, Hex - Left-Hand Thread
10	0423-182		2	O-Ring	22	1402-619		1	● Coupler
11	0402-675		1	Axle, Pivot	23	0623-294		1	● Nut, Hex - Right-Hand Thread
12	0423-299		2	O-Ring					



AIR INTAKE ASSEMBLY

0744-432

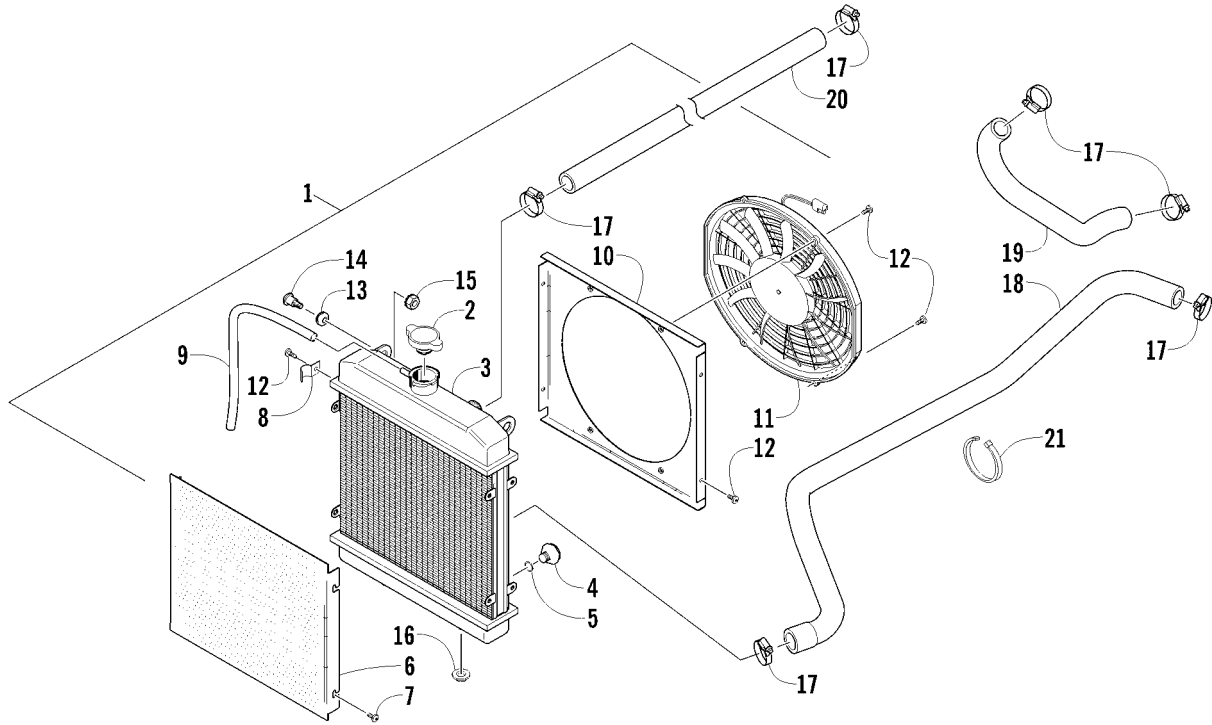
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0470-877	1	Cover, Intake	12	0470-442	1	Valve, Drain
2	0470-560	1	Screen, Air Filter	13	0410-172	1	Hose, Vent
3	0470-558	1	Filter, Air	14	1623-281	2	Clamp, Hose
4	0470-728	1	Housing, Intake	15	0423-766	1	Cap, Drain
5	0423-455	4	Clip, Spring	16	1623-287	1	Clamp
6	0470-749	1	Duct, Engine Intake	17	0423-554	1	Clamp
7	0423-763	1	Grommet	18	0470-511	1	Boot
8	0570-215	1	Resonator	19	0430-055	1	Sensor, Air Temperature (inc. 20)
9	0470-729	1	Boot	20	5507-224	1	● O-Ring
10	0423-342	4	Screw, Self-Tapping	21	2406-604	1	Panel, Shield
11	0423-019	2	Clamp	22	0623-362	2	Rivet, Reinstallable



ENGINE AND EXHAUST

0743-292

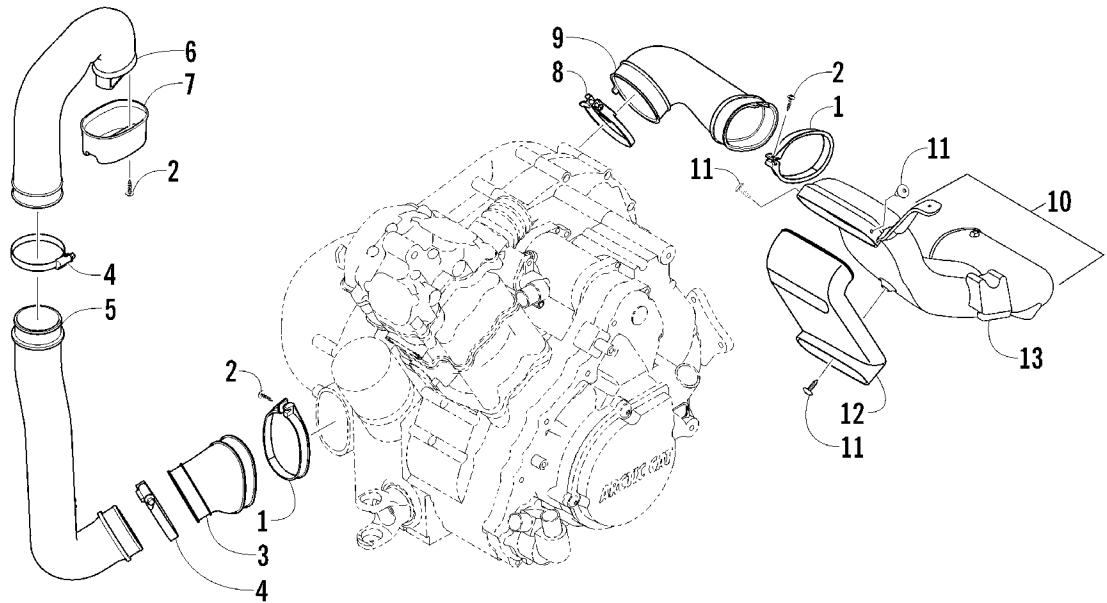
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0800-129	X	1	Engine, A700O	14	0423-317		4	● Clamp
2	0423-451		1	Screw, Cap	15	0412-338		1	Gasket, Exhaust
3	0423-405		1	Screw, Cap	16	0412-375		1	Seal, Exhaust
4	8428-002		2	Nut, Lock	17	0612-668		2	Spring, Extension
5	0801-129		3	Mount, Rubber - Engine	18	0412-577		3	Bushing
6	0801-122		1	Mount, Rubber - Engine	19	1506-732		1	Channel, Muffler Support
7	8408-820		2	Screw, Cap	20	0512-355		1	Muffler - Assembly (inc. 21-23)
8	0512-363		1	Pipe, Exhaust - Assembly (inc. 9-14)	21	8408-616		3	● Screw, Cap
9	0412-354		1	● Shield, Exhaust Pipe - Outer - Rear	22	0512-219		1	● Arrestor, Spark - Assembly
10	0412-355		1	● Shield, Exhaust Pipe - Inner - Rear	23	0412-313		1	● Gasket, Spark Arrestor
11	0412-349		1	● Shield, Exhaust Pipe - Inner - Front	24	0412-373		1	Cover, Muffler
12	0412-348		1	● Shield, Exhaust Pipe - Outer - Front	25	8477-610		3	Screw, Machine
13	0512-362		1	● Pipe, Exhaust	26	0411-426		1	Decal, Warning - Clutch Cover



COOLING ASSEMBLY

0745-858

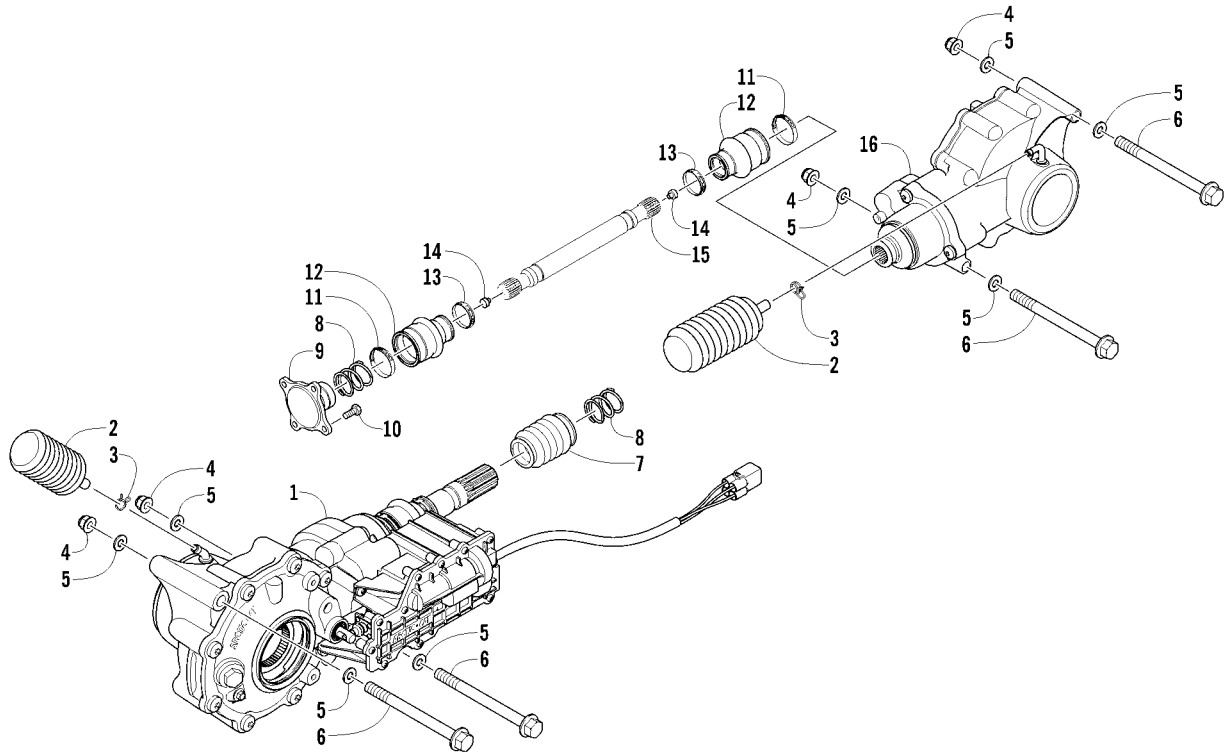
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0413-256	1	Radiator Assembly (inc. 2-13)	11	0413-123	1	● Fan, Cooling
2	0413-255	1	● Cap	12	0623-378	8	● Screw, Self-Tapping
3	0413-205	1	● Radiator	13	0423-030	2	● Grommet
4	0413-195	1	● Plug, Drain	14	0423-484	2	Screw, Shoulder
5	1602-213	1	● O-Ring	15	0623-038	2	Nut w/Washer
6	0413-007	1	● Screen	16	0423-028	2	Bushing, Stem
7	8475-512	4	● Screw, Machine	17	0423-496	6	Clamp, Hose
8	0423-351	1	● Clamp, Wire	18	0410-229	1	Hose, Coolant - Lower
9	0610-016	AR	● Hose - 25 ft	19	0410-022	1	Hose, Coolant - Crossover
	0610-015	AR	● Hose - 100 ft	20	0410-002	1	Hose, Coolant - Upper
10	0413-203	1	● Shroud, Fan	21	0123-903	AR	Tie, Cable - 11.5 in.



CASE/BELT COOLING ASSEMBLY

0744-433

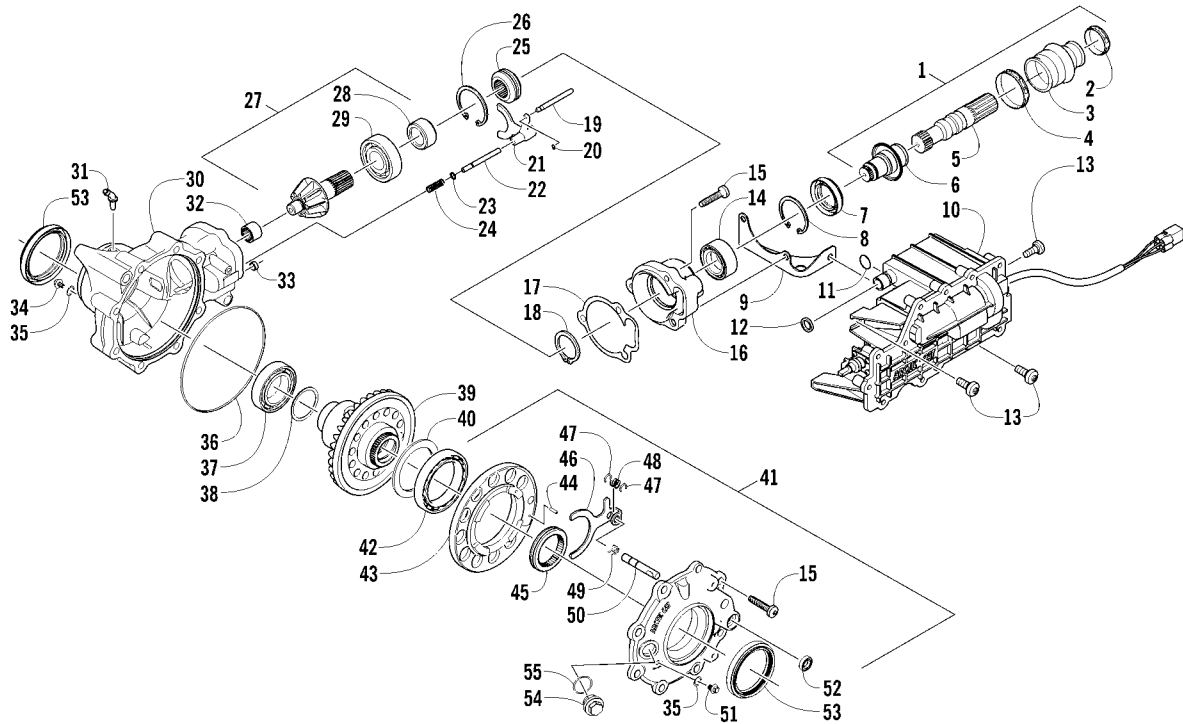
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0423-550	2	Clamp, Plastic	8	0423-730	1	Clamp
2	0423-342	4	Screw, Self-Tapping	9	0413-206	1	Boot, Duct - Air Out - Rear
3	0413-252	1	Boot, Duct - Air Intake - Front	10	0470-824	1	Duct, Air Out - Rear
4	0423-019	2	Clamp				(inc. three No. 11 and 12-13)
5	0413-250	1	Duct, Air Intake - Front - Lower	11	0623-784	4	● Screw, Self-Tapping
6	0470-750	1	Duct, Air Intake - Front - Upper	12	0470-778	1	● Duct
7	0470-729	1	Cup, Air Intake	13	0470-825	1	● Duct



DRIVE TRAIN ASSEMBLY

0745-861

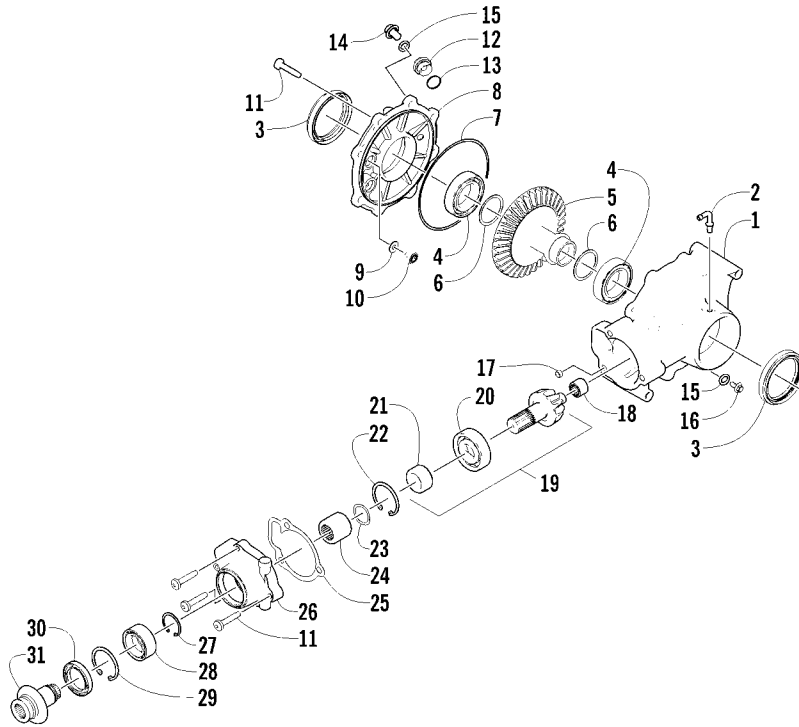
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	1502-877	1	Gearcase, Front	9	0402-950	1	Flange, Output
2	1402-620	2	Bladder, Gearcase	10	8408-820	4	Screw, Cap
3	0423-315	2	Clamp, Hose	11	0423-393	2	Clamp
4	8428-002	4	Nut, Lock	12	0402-985	2	Boot
5	0423-426	8	Washer	13	0423-411	2	Clamp
6	0423-404	4	Screw, Cap	14	0673-618	2	Bumper, Propeller Shaft
7	0402-966	1	Boot, Shaft	15	1402-092	1	Shaft, Propeller
8	1402-026	2	Spring	16	1502-876	1	Gearcase, Rear



FRONT DRIVE GEARCASE ASSEMBLY

0745-863

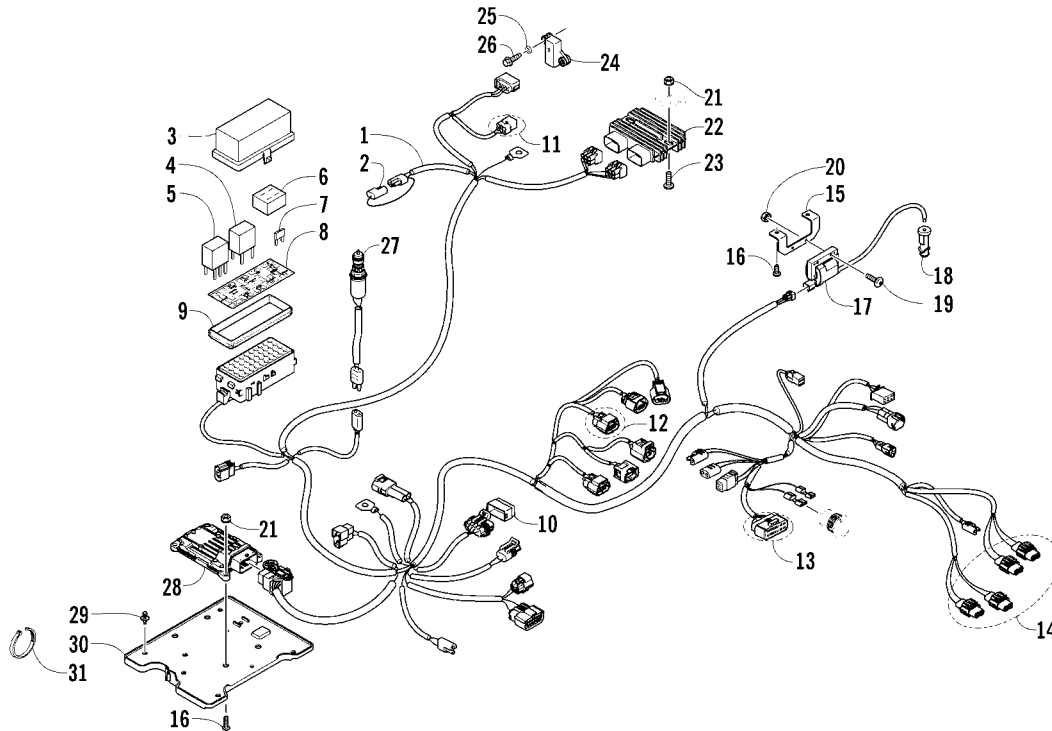
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
-	1502-877		1	Complete Front Drive Gearcase Assembly	32	0402-328		1	Bearing
1	1502-083		1	Shaft, Propeller - Assembly (inc. 2-6)	33	0402-411		1	Pin, Dowel
2	0423-411		1	● Clamp	34	1402-210		1	Plug, Magnetic (inc. one No. 35)
3	0402-985		1	● Boot, Propeller Shaft	35	0423-153		2	● O-Ring
4	0423-393		1	● Clamp	36	0423-149		1	O-Ring
5	1402-045		1	● Shaft, Output	37	0402-393		1	Bearing
6	1502-085		1	● Shaft, Input	38	0402-405		AR	Shim, 41 x 49 x 1.3 mm
7	1402-011		1	Seal		0402-406		AR	Shim, 41 x 49 x 1.4 mm
8	0423-423		1	Ring, Retaining		0402-407		AR	Shim, 41 x 49 x 1.5 mm
9	1502-237		1	Bracket, Actuator		0402-408		AR	Shim, 41 x 49 x 1.6 mm
10	1502-909		1	Actuator (inc. 11)		0402-409		AR	Shim, 41 x 49 x 1.7 mm
11	1402-981		1	● O-Ring	39	1502-859		1	Gear, Ring - 34T
12	0423-892		1	O-Ring	40	1402-074		AR	Shim, 61 x 69 x 1.3 mm
13	0423-396		3	Screw, Self-Tapping		1402-075		AR	Shim, 61 x 69 x 1.4 mm
14	1402-043		1	Bearing		1402-076		AR	Shim, 61 x 69 x 1.5 mm
15	0423-118		11	Screw, Self-Tapping		1402-077		AR	Shim, 61 x 69 x 1.6 mm
16	0502-528		1	Housing, Pinion		1402-078		AR	Shim, 61 x 69 x 1.7 mm
17	0402-947		1	Gasket, Flange	41	1502-895		1	Cover, Gearcase (inc. one No. 35, 42-52, and one No. 53)
18	0423-417		1	Ring, Retaining	42	1402-053		1	● Bearing
19	0402-997		1	Shaft, Selector	43	0502-413		1	● Flange, Bearing
20	0423-402		1	Ring, Retaining	44	1402-079		1	● Pin, Parallel
21	0402-998		1	Fork, Selector	45	1402-042		1	● Collar, Sliding
22	0402-417		1	Shaft, Shuttle	46	1402-054		1	● Fork
23	0423-147		1	O-Ring	47	1402-058		2	● Ring, Retaining
24	0402-999		1	Spring, Return	48	1402-057		1	● Spring
25	0402-413		1	Coupler, Drive	49	1402-063		1	● Spring
26	1423-067		1	Ring, Retaining	50	1402-656		1	● Shaft, Lock
27	1502-851		1	Gear, Pinion - Assembly - 11T (inc. 28-29)	51	1402-211		1	● Plug, Oil Level (inc. one No. 35)
28	1402-977		1	● Collar, Retaining	52	1402-056		1	● Seal
29	0402-327		1	● Bearing	53	1402-950		2	● Seal
30	1502-856		1	Housing, Gearcase	54	0402-333		1	Plug, Fill (inc. 55)
31	1402-980		1	Fitting, Elbow	55	0423-154		1	● O-Ring



REAR DRIVE GEARCASE ASSEMBLY

0745-864

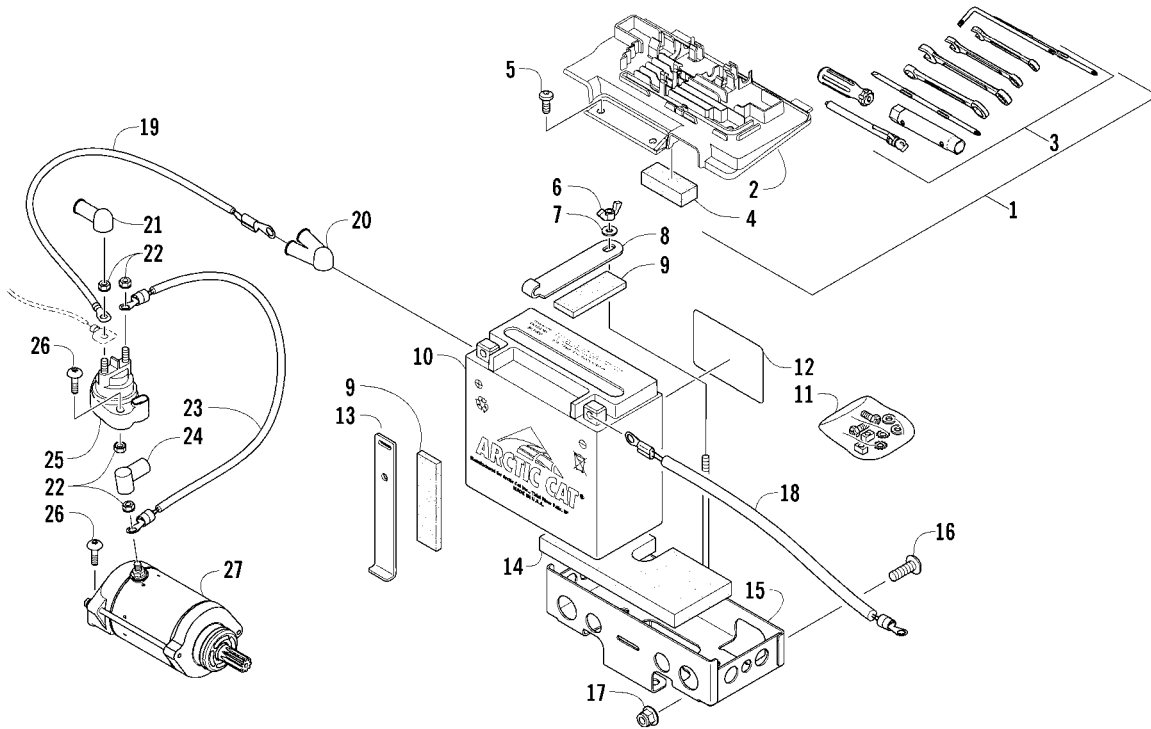
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
-	1502-876	1	Complete Rear Drive Gearcase Assembly	12	0402-333	1	Plug, Magnetic (inc. 13)
1	1502-896	1	Housing, Gearcase	13	0423-154	1	● O-Ring
2	1402-442	1	Fitting, Elbow	14	1402-211	1	Plug, Oil Level (inc. one No. 15)
3	1402-950	2	Seal	15	0423-153	2	● O-Ring
4	0402-393	2	Bearing	16	1402-210	1	Plug, Fill (inc. one No. 15)
5	1402-033	1	Gear, Ring - 34T	17	0402-411	1	Pin, Dowel
6	0402-405	AR	Shim, 41 x 49 x 1.3 mm	18	0402-328	1	Bearing
	0402-406	AR	Shim, 41 x 49 x 1.4 mm	19	1502-851	1	Gear, Pinion - Assembly - 11T (inc. 20-21)
	0402-407	AR	Shim, 41 x 49 x 1.5 mm	20	0402-327	1	● Bearing
	0402-408	AR	Shim, 41 x 49 x 1.6 mm	21	1402-977	1	● Collar, Retaining
	0402-409	AR	Shim, 41 x 49 x 1.7 mm	22	1423-067	1	Ring, Retaining
7	0423-149	1	O-Ring	23	0402-982	1	Washer, Wave
8	1502-897	1	Cover, Gearcase	24	0402-981	1	Collar, Shaft
9	0402-429	AR	Shim, 6.3 x 18 x 1.3 mm	25	0402-947	1	Gasket, Flange
	0402-430	AR	Shim, 6.3 x 18 x 1.4 mm	26	0502-529	1	Housing, Pinion
	0402-431	AR	Shim, 6.3 x 18 x 1.5 mm	27	0423-417	1	Ring, Retaining
	0402-432	AR	Shim, 6.3 x 18 x 1.6 mm	28	1402-043	1	Bearing
	0402-433	AR	Shim, 6.3 x 18 x 1.7 mm	29	0423-423	1	Ring, Retaining
10	0402-326	1	Button, Thrust	30	1402-011	1	Seal
11	0423-118	11	Screw, Self-Tapping	31	1502-085	1	Shaft, Input



WIRING HARNESS ASSEMBLY

0746-884

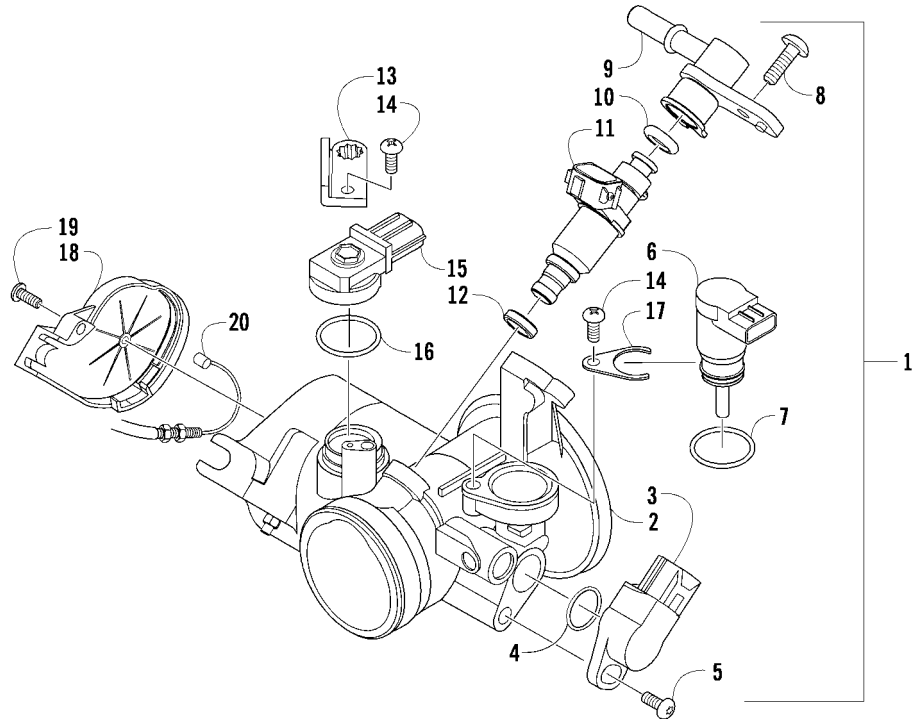
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0486-431	X	1	Harness, Main (inc. 2-10)	16	8476-620		6	Screw, Machine
2	0486-164		1	● Tether, Accessory Connector	17	0824-071		1	Coil, Ignition (inc. 18)
3	0430-085		1	● Cover, Fuse Block	18	0824-049		1	● Cap, Spark Plug
4	0430-045		3	● Relay (4-Pin) - 20 Amp	19	8468-425		2	Screw, Machine
5	0430-033		1	● Relay (5-Pin) - 30 Amp	20	0423-493		2	Nut w/Washer
6	0430-037		1	● Holder, Fuse	21	0623-038		6	Nut w/Washer
7	0430-032		7	● Fuse - 10 Amp	22	0824-072		1	Regulator, Voltage
	0430-031		3	● Fuse - 15 Amp	23	8476-625		2	Screw, Machine
	0430-030		4	● Fuse - 30 Amp	24	0409-064		1	Sensor, Tilt
8	2411-886	X	1	● Decal, Fuse Block	25	0123-802		2	Washer
9	0430-086		1	● Seal	26	0623-785		2	Screw, Self-Tapping
10	0430-103		1	● Cover, Diagnostics Connector	27	0409-089		1	Switch, Brake - Assembly
11	1436-416		1	Repair Kit, Connector - Tilt Sensor	28	0530-087	X	1	ECM
12	1436-417		1	Repair Kit, Connector - Idle Speed Control	29	0623-362		3	Rivet, Reinstallable
13	1436-415		1	Repair Kit, Connector - LCD Gauge	30	2416-181		1	Tray, Electrical
14	1436-289		AR	Repair Kit, Connector - Headlight	31	0123-788		AR	Tie, Cable - 8 in.
15	4406-029	X	1	Bracket, Mounting - Coil		0123-903		AR	Tie, Cable - 11.5 in.



BATTERY AND STARTER ASSEMBLY

0746-740

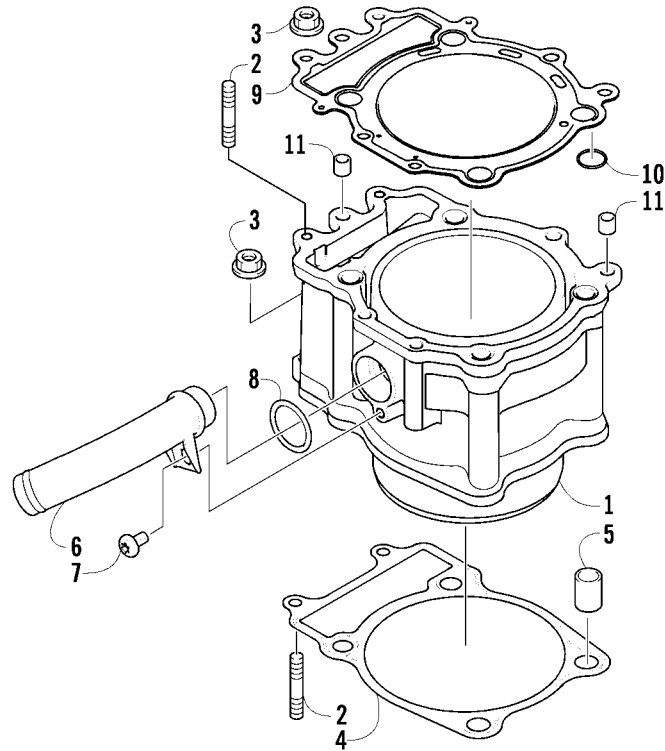
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	5993-041	X	1	Battery Cover/Tool Tray Assembly (inc. 2-4)	14	0406-227		1	Pad, Foam
2	4506-970	X	1	● Cover, Battery	15	2516-591		1	Box, Battery
3	0444-122		1	● Kit, Tool	16	8468-820		4	Screw, Machine
4	0417-016		1	● Pad, Battery	17	8427-802		4	Nut, Lock
5	8476-620		2	Screw, Machine	18	0445-084		1	Cable, Battery/Ground
6	0623-325		1	Nut, Wing	19	0445-067		1	Boot, Terminal - Dual
7	8050-217		1	Washer	20	0445-061		1	Cable, Battery/Solenoid
8	0645-243		1	Hold-Down, Battery - Top	21	0645-327		1	Boot, Terminal
9	0406-288		2	Pad, Foam	22	0623-038		5	Nut w/Washer
10	0645-480		1	Battery Assembly (inc. 11-12)	23	0445-064		1	Cable, Solenoid/Starter (inc. 24)
11	0445-082		1	● Kit, Hardware	24	0645-019		1	● Boot, Terminal
12	0645-430		1	● Decal, Warning	25	0445-058		1	Solenoid
13	0645-311		1	Hold-Down, Battery - Side	26	8476-625		4	Screw, Machine
					27	0825-013		1	Motor, Starter - Assembly



THROTTLE BODY ASSEMBLY

0742-670

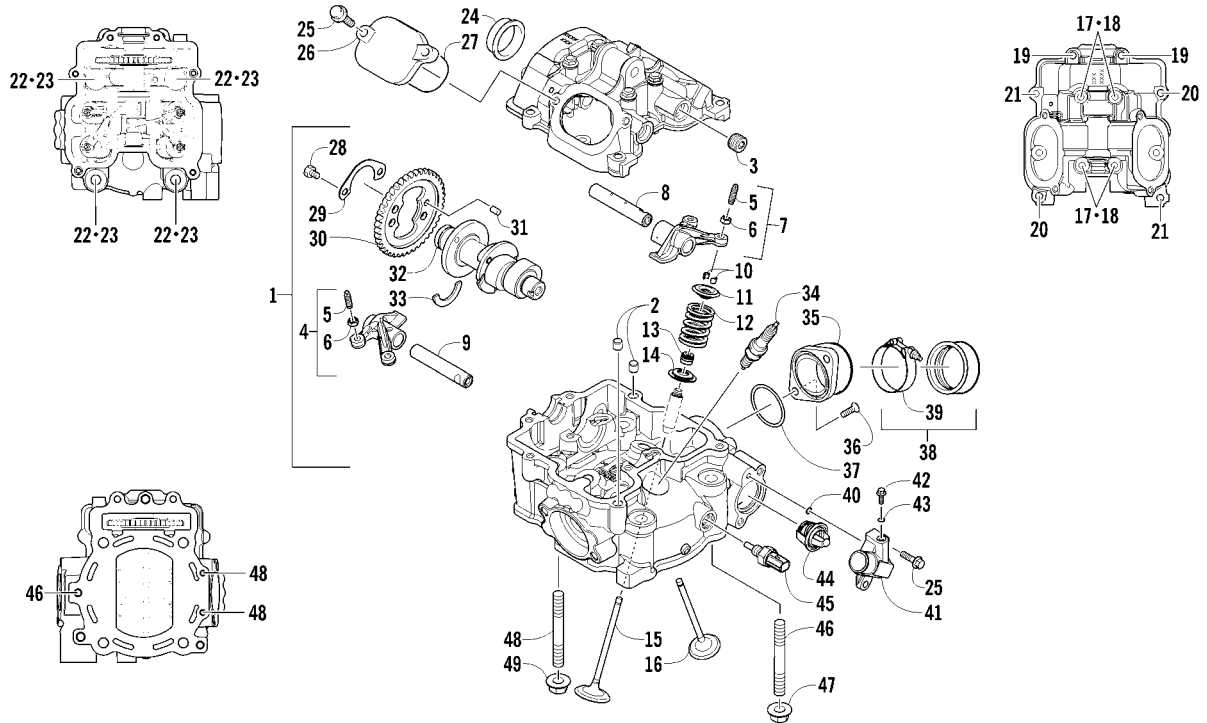
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0470-753	1	Throttle - Assembly (inc. 2-19)	11	0470-762	1	● Injector, Fuel
2	-	1	● Throttle Body - Not a Service Part	12	0470-768	1	● Seal
3	0430-072	1	● Sensor, Throttle Position	13	5507-227	1	● Bracket, MAP Sensor
4	5507-234	1	● O-Ring	14	5507-117	2	● Screw, Machine
5	5507-231	1	● Screw, Machine	15	0430-073	1	● Sensor, MAP
6	0430-074	1	● Valve, ISC	16	5507-232	1	● O-Ring
7	5507-233	1	● O-Ring	17	5507-229	1	● Plate, ISC Valve
8	5507-238	1	● Screw, Machine	18	5507-223	1	● Cover
9	0470-687	1	● Rail, Fuel	19	5507-037	1	● Screw, Machine
10	0470-767	1	● O-Ring	20	0487-057	1	Cable, Throttle



CYLINDER ASSEMBLY

0743-952

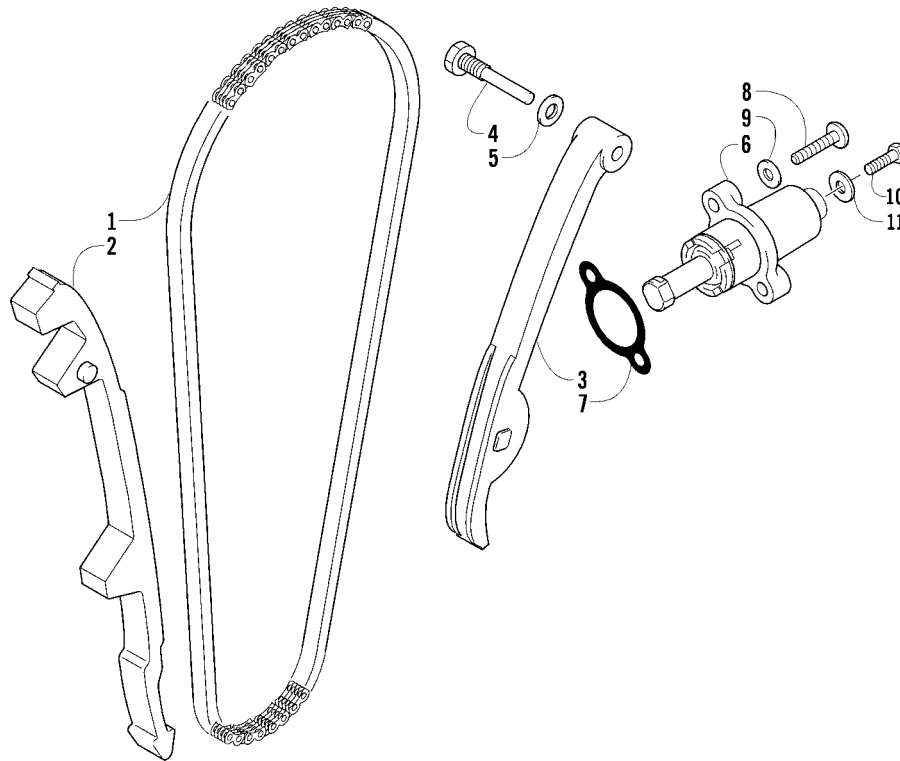
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0804-060		1	Cylinder	7	8468-612		1	Screw, Machine
2	0827-002		4	Bolt, Stud	8	0830-007		1	O-Ring
3	8424-604		4	Nut	9	0830-112		1	Gasket, Cylinder Head
4	0830-111		1	Gasket, Base	10	0830-113		4	O-Ring
5	0829-002		2	Pin, Dowel	11	0829-048		2	Pin, Dowel
6	0804-047		1	Union, Coolant Hose					



CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY

0745-419

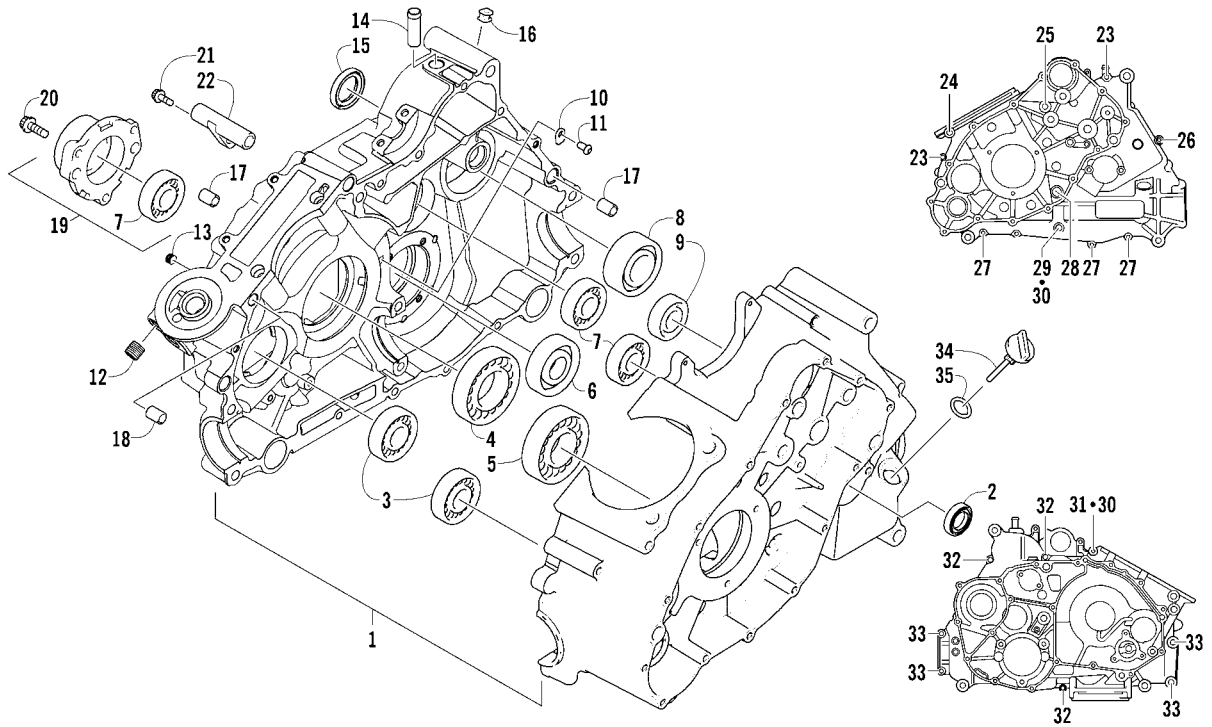
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0808-184	1	Head, Cylinder - Assembly (inc. 2-17)	25	0826-007	6	Screw, Cap
2	0829-048	2	● Pin, Dowel	26	0808-003	2	Cap, Inspection
3	0831-092	2	● Plug, Shaft	27	0830-167	2	O-Ring
4	0809-237	1	● Arm, Valve Rocker - Exhaust (inc. two No. 5-6)	28	0826-034	2	Screw, Cap
5	0809-240	4	●● Screw, Adjuster	29	0828-004	1	Plate, Retainer
6	0827-059	4	●● Nut	30	0809-212	1	Sprocket
7	0809-234	1	● Arm, Valve Rocker - Intake (inc. two No. 5-6)	31	0829-049	1	Pin, Dowel
8	0809-241	1	● Shaft, Rocker Arm - Intake	32	0809-245	1	Camshaft
9	0809-242	1	● Shaft, Rocker Arm - Exhaust	33	0809-003	1	C-Ring
10	0809-233	8	● Cotter, Valve	34	0217-799	1	Spark Plug - CPR8E
11	0809-232	4	● Retainer, Spring	35	0470-668	1	Flange, Intake Manifold
12	0809-231	4	● Spring, Valve	36	0826-008	2	Screw, Machine
13	0830-186	4	● Seal, Oil	37	0830-090	1	O-Ring
14	0809-215	4	● Seat, Spring - Valve	38	0437-069	1	Boot (inc. 39)
15	0809-228	2	● Valve, Intake	39	1423-041	1	● Clamp
16	0809-229	2	● Valve, Exhaust	40	0830-168	1	O-Ring
17	0826-149	4	● Screw, Cap	41	0808-208	1	Cover, Thermostat (inc. 42-43)
18	0830-155	4	Gasket	42	8408-512	1	● Screw, Cap
19	0826-002	2	Screw, Cap	43	0423-182	1	● O-Ring
20	0826-005	2	Screw, Cap	44	0808-078	1	Thermostat
21	0826-006	2	Screw, Cap	45	0808-124	1	Sensor, Engine Coolant Temperature
22	0808-037	4	Screw, Cap	46	0827-031	1	Bolt, Stud
23	0830-147	4	Washer	47	8424-804	1	Nut
24	0808-077	1	Plug, Cylinder Head	48	0827-054	2	Bolt, Stud
				49	8424-604	2	Nut



CAM CHAIN ASSEMBLY

0732-308

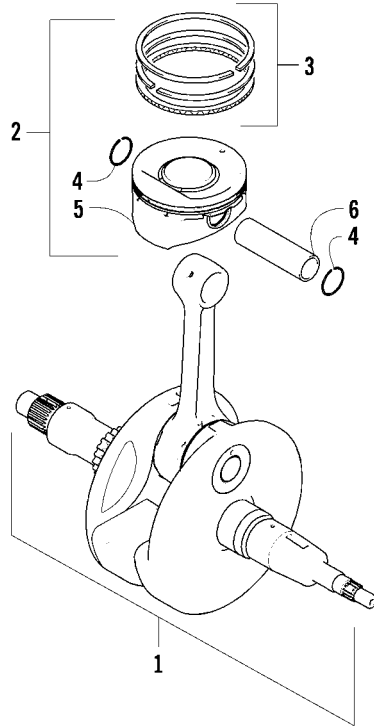
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0810-001	1	Chain, Cam	7	0830-018	1	Gasket
2	0810-002	1	Guide, Chain	8	8468-625	2	Screw, Machine
3	0810-003	1	Tensioner, Chain	9	0830-107	2	Gasket
4	0826-036	1	Pivot, Tensioner	10	8400-610	1	Screw, Cap
5	0830-025	1	Washer, Crush	11	0828-129	1	Washer
6	0810-004	1	Adjuster, Tensioner - Assembly				



CRANKCASE ASSEMBLY

0746-854

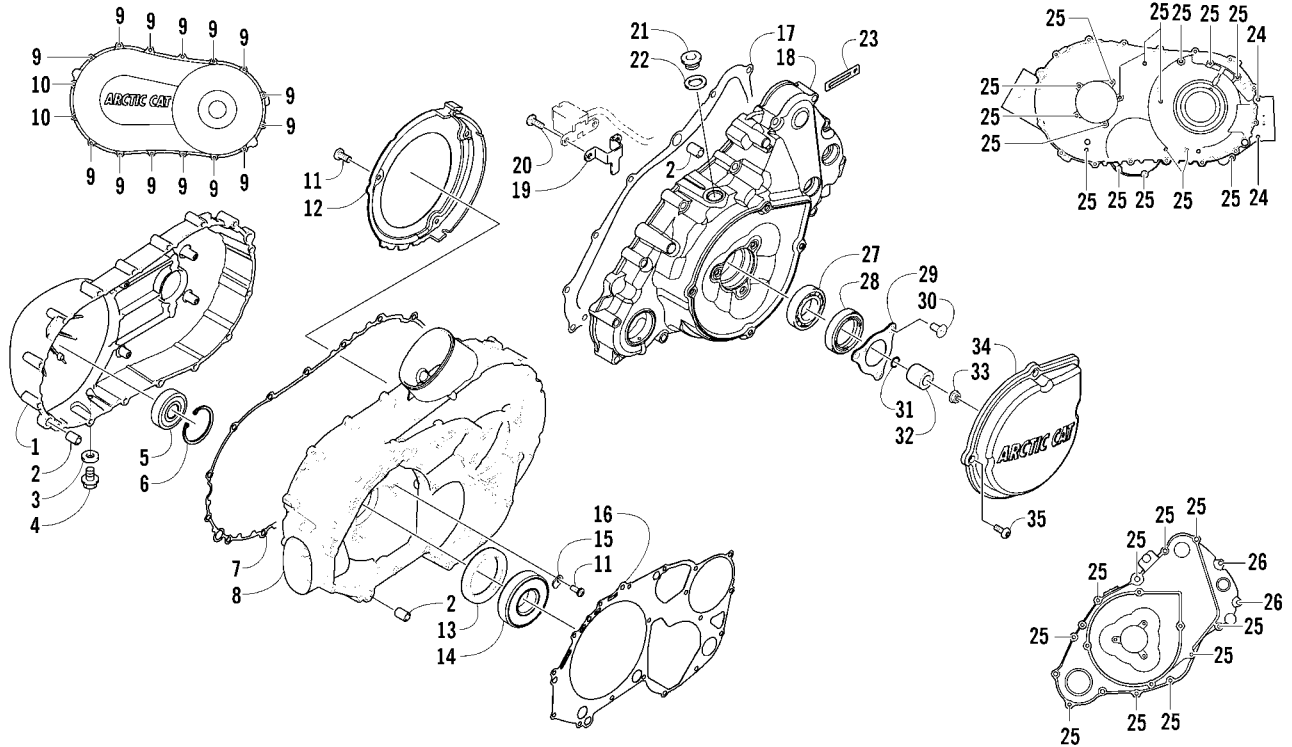
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0801-151	1	Crankcase Assembly (inc. 2-15)	19	0801-029	1	Housing, Secondary Shaft (inc. one No. 7)
2	0822-052	1	● Seal, Countershaft	20	0826-105	3	Screw, Cap
3	0832-044	2	● Bearing	21	0826-038	1	Screw, Cap
4	0832-042	1	● Bearing	22	0801-069	1	Pipe, Breather
5	0832-043	1	● Bearing	23	8468-675	2	Screw, Machine
6	0832-077	1	● Bearing	24	0826-019	1	Screw, Cap
7	0832-050	3	● Bearing	25	8468-680	1	Screw, Machine
8	0832-048	1	● Bearing	26	8468-695	1	Screw, Machine
9	0832-049	1	● Bearing	27	8468-645	3	Screw, Machine
10	0822-010	4	● Retainer, Bearing	28	0826-017	1	Screw, Cap
11	0826-100	4	● Screw, Machine	29	8412-860	1	Screw, Cap
12	0812-064	2	● Plug	30	0830-008	2	Gasket
13	0801-002	1	● Plug	31	0826-018	1	Screw, Cap
14	0801-028	1	● Pipe, Breather	32	8468-655	3	Screw, Machine
15	0830-035	1	● Seal, Driveshaft	33	8412-850	4	Screw, Cap
16	0830-217	X	Grommet	34	0801-179	1	Stick, Oil Level
17	0829-002	5	Pin, Dowel	35	0830-010	1	O-Ring
18	0829-003	1	Pin, Dowel				



CRANKSHAFT AND PISTON ASSEMBLY

0739-932

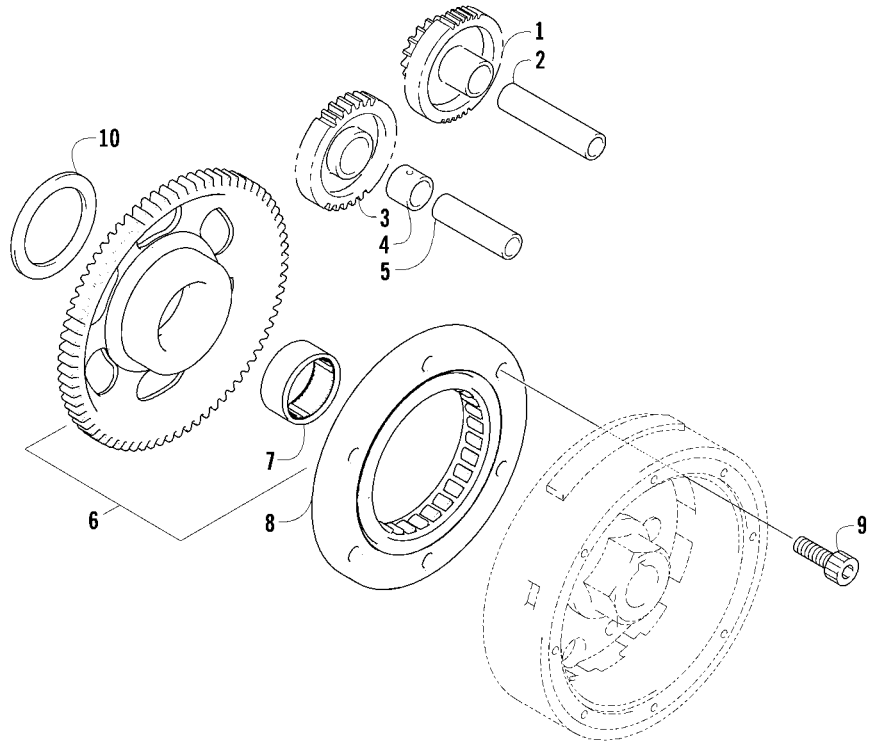
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0805-326	1	Crankshaft Assembly	4	0831-001	2	● Circlip, Piston Pin
2	0805-297	1	Piston Set (inc. 3-6)	5	0805-296	1	● Piston
3	0805-132	1	● Ring, Piston - Set	6	0805-210	1	● Pin, Piston



CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY

0746-612

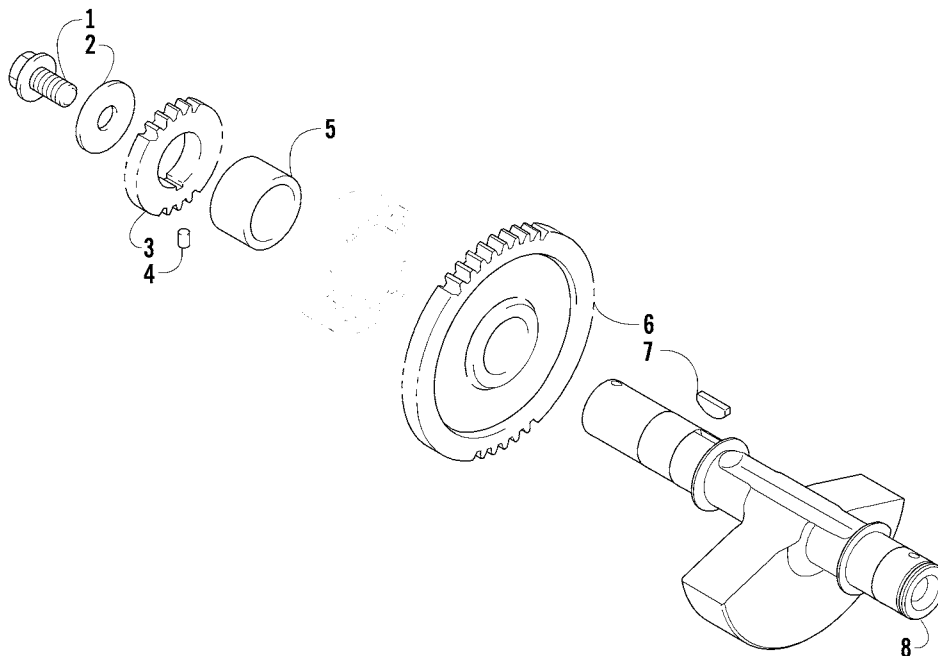
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0806-089	1	Cover, V-Belt	19	0802-071	X 1	● Clamp, Routing
2	0829-002	6	Pin, Dowel	20	8470-510	2	Screw, Machine
3	0830-013	1	Washer, Crush	21	0826-155	1	Plug
4	8408-812	1	Screw, Cap	22	0830-015	1	Washer, Crush
5	0832-060	1	Bearing	23	1623-984	X 1	Clamp, Routing
6	0831-078	1	Ring, Retaining	24	8468-675	2	Screw, Machine
7	0830-174	1	Gasket, V-Belt Cover	25	8468-640	26	Screw, Machine
8	0806-086	1	Cover, Clutch	26	8468-625	2	Screw, Machine
9	8468-645	14	Screw, Machine	27	1602-981	1	Bearing
10	8468-655	2	Screw, Machine	28	0830-158	1	Seal
11	0826-029	5	Screw, Machine	29	0805-008	1	Retainer, Seal
12	0806-048	1	Plate, Air Intake	30	0826-031	3	Screw, Machine
13	0830-188	1	Seal	31	0830-108	1	O-Ring
14	0832-009	1	Bearing	32	0820-061	1	Bushing
15	0822-010	2	Retainer, Bearing	33	0827-008	1	Nut
16	0830-116	1	Gasket, Clutch Cover	34	0820-062	1	Cover, Magneto
17	0830-128	1	Gasket, Magneto Cover	35	8468-616	4	Screw, Machine
18	0806-127	X 1	Cover, Magneto - Assembly (inc. 19)				



STARTER CLUTCH ASSEMBLY

0739-940

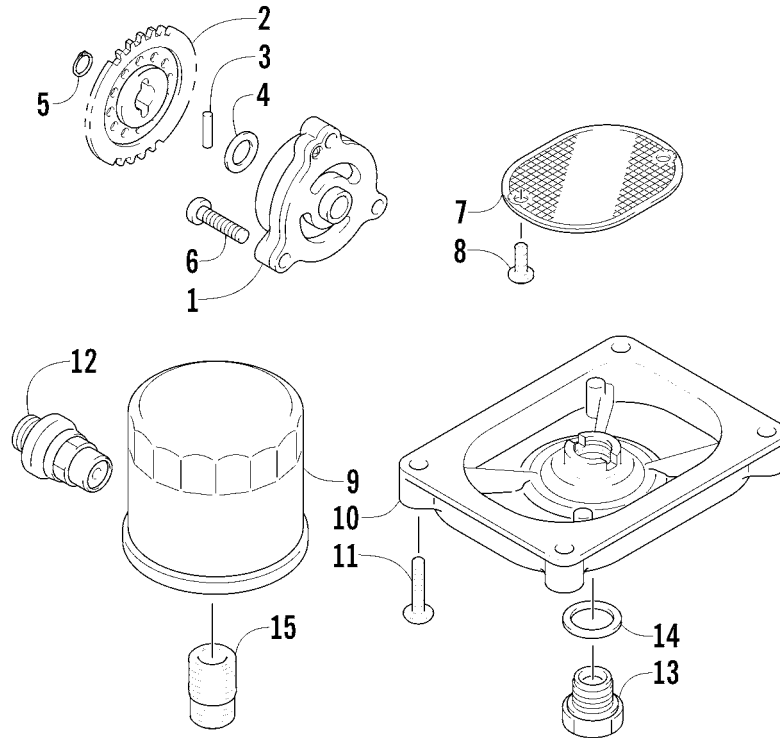
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0815-001	1	Gear, Starter Idler - No. 1	6	0815-004	1	Gear, Starter Clutch (inc. 7)
2	0829-031	1	Shaft, Starter Gear	7	0832-079	1	● Bearing
3	0815-002	1	Gear, Starter Idler - No. 2	8	0802-035	1	Clutch, Starter
4	0815-003	1	Spacer, Starter Idler Gear No. 2	9	0826-069	6	Screw, Cap
5	0829-032	1	Shaft, Starter Gear	10	0828-094	1	Washer



CRANK BALANCER ASSEMBLY

0739-941

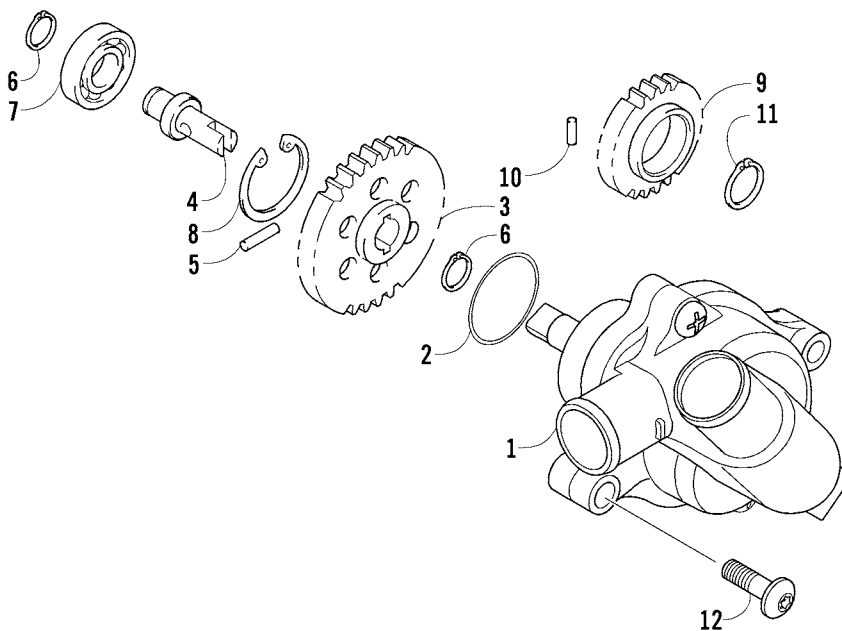
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0826-033	1	Screw, Cap	5	0811-004	1	Spacer
2	0828-003	1	Washer	6	0811-034	1	Gear, Driven
3	0811-003	1	Gear, Oil Pump Drive	7	0829-006	1	Key
4	0829-007	1	Pin, Dowel	8	0805-304	1	Balancer, Crank



OIL FILTER/PUMP ASSEMBLY

0744-012

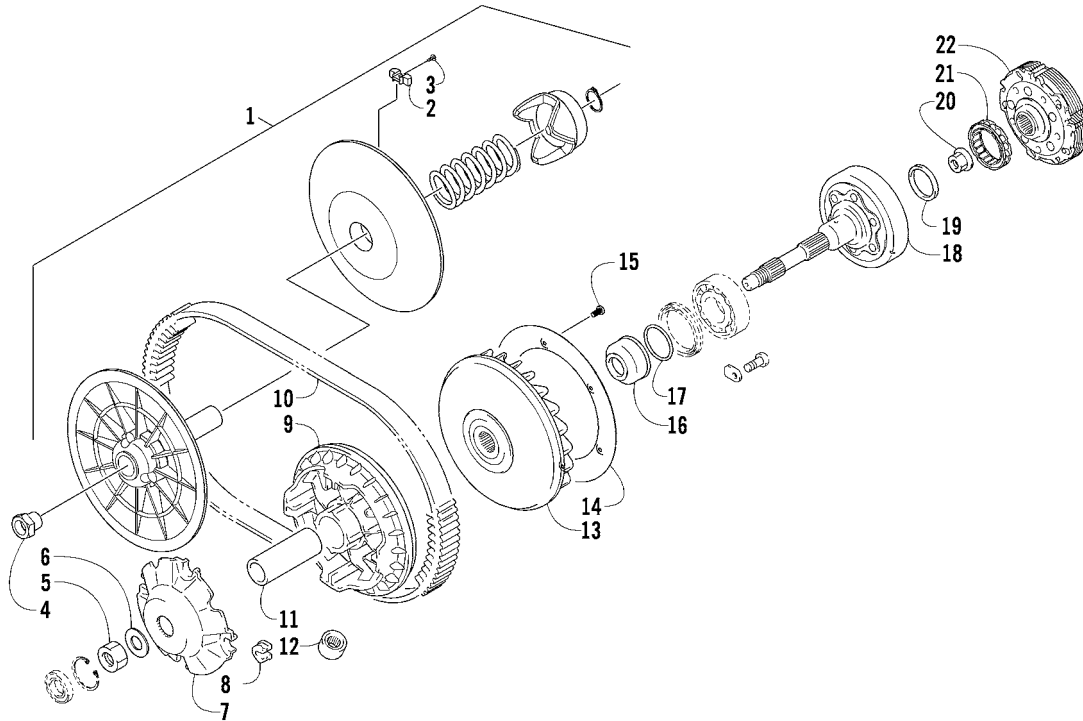
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0812-023	1	Pump, Oil	9	0812-029	1	Filter, Oil
2	0812-083	1	Gear, Driven	10	0812-053	1	Cap, Oil Strainer
3	0829-009	1	Pin	11	8468-625	4	Screw, Machine
4	0828-007	1	Washer	12	0812-007	1	Valve, Oil-Relief - Assembly
5	0831-002	1	Ring, Retaining	13	0812-006	1	Plug, Drain
6	0826-039	3	Screw, Machine	14	0830-017	1	Gasket, Drain Plug
7	0812-057	1	Strainer, Oil	15	0812-008	1	Union, Filter
8	0826-040	2	Screw, Machine				



WATER PUMP ASSEMBLY

0739-945

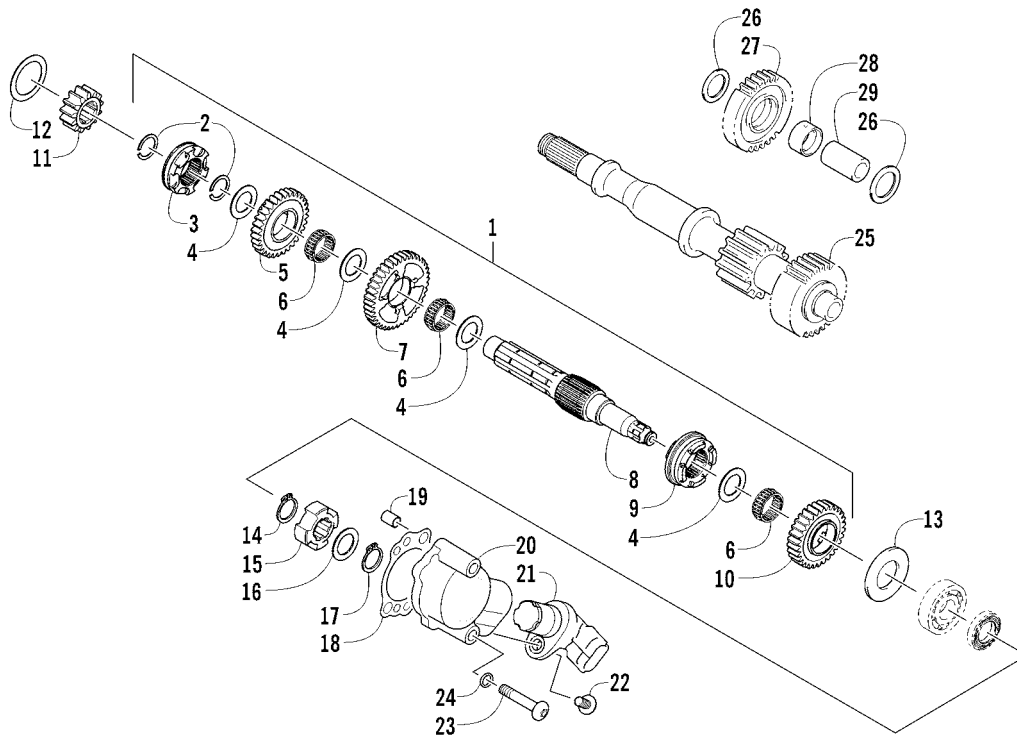
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0813-001	1	Pump, Water - Assembly (inc. 2)	7	0832-046	1	Bearing, Shaft
2	0830-029	1	● O-Ring	8	0831-004	1	Ring, Retaining
3	0813-004	1	Gear, Driven	9	0811-003	1	Gear, Water Pump Drive
4	0813-005	1	Shaft, Driven Gear	10	0829-007	1	Pin, Alignment
5	0829-009	1	Pin, Driven Gear	11	0831-005	1	Ring, Retaining
6	0831-002	2	Ring, Retaining	12	8468-665	2	Screw, Machine



TRANSMISSION ASSEMBLY

0743-967

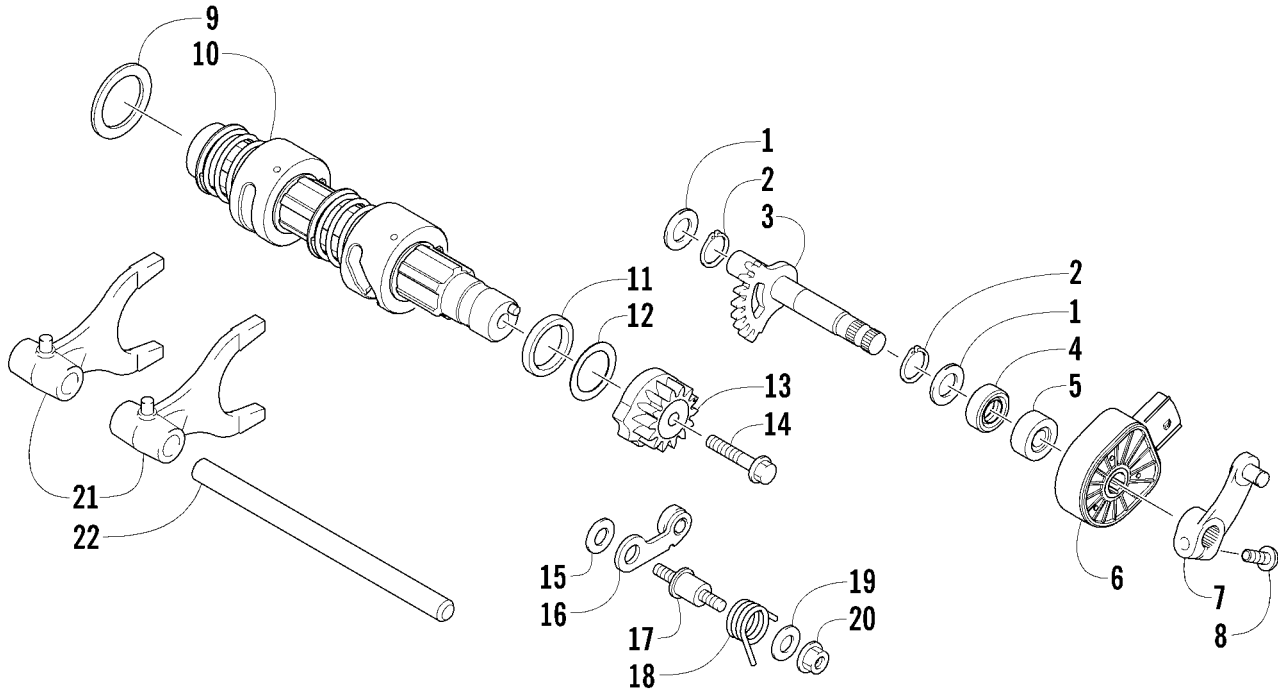
Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0823-353	1	Pulley, Driven - Assembly (inc. 2-4)	12	0823-167	8	Roller
2	0823-176	3	● Shoe, Cam	13	0823-272	1	Face, Fixed Drive
3	0823-177	3	● Screw, Machine	14	0823-131	1	Shroud, Drive Face
4	0823-178	1	● Nut	15	0623-914	6	Screw, Self-Tapping
5	0827-010	1	Nut	16	0823-015	1	Spacer, Fixed Drive Face
6	0828-106	1	Washer	17	0470-531	1	O-Ring
7	0823-276	1	Plate, Movable Drive Face	18	0821-002	1	Housing, Clutch - Assembly
8	0823-277	4	Damper, Movable Drive Face	19	0830-189	1	Seal
9	0823-273	1	Face, Movable Drive	20	0827-011	1	Nut
10	0823-013	1	Belt, Drive	21	0823-018	1	Clutch, One-Way
11	0823-271	1	Spacer	22	0823-310	1	Clutch, Centrifugal - 6 Plate



SECONDARY TRANSMISSION ASSEMBLY

0745-260

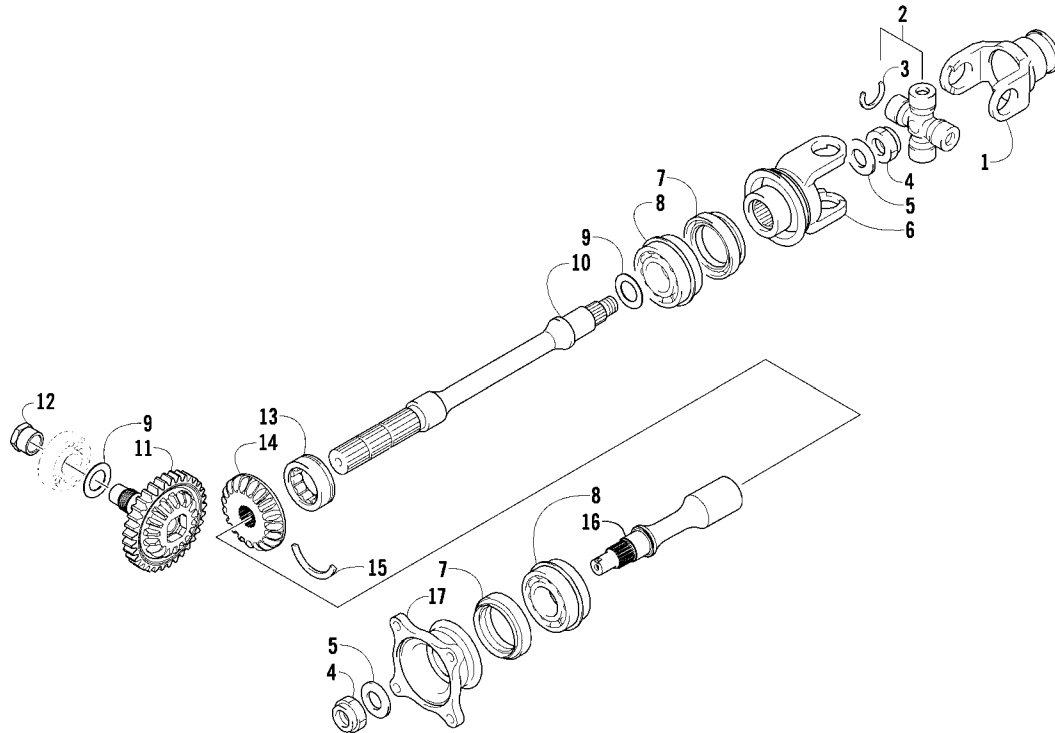
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0822-144	X	1	Countershaft Assembly (inc. 2-10)	16	0828-069		1	Washer, Thrust
2	0831-085		2	● Ring, Retaining	17	0831-039		1	Ring, Retaining
3	0822-120		1	● Gear Select, Reverse	18	0830-129		1	Gasket
4	0822-121		4	● Shim	19	0829-023		2	Pin, Dowel
5	0822-119		1	● Gear, Reverse Driven	20	0822-049		1	Housing, Speedometer Sensor
6	0832-082		3	● Bearing	21	0430-091		1	Sensor, Speedometer
7	0822-114		1	● Gear, Driven - Low	22	8468-620		1	Screw, Machine
8	0822-113		1	● Countershaft	23	8468-645		2	Screw, Machine
9	0822-145	X	1	● Gear Select, Sliding	24	0830-107		2	Gasket
10	0822-148	X	1	● Gear, Driven - High	25	0822-001		1	Driveshaft
11	0822-125		1	Gear, Drive	26	0828-016		2	Washer, Thrust
12	0828-019		1	Washer, Thrust	27	0822-011		1	Gear, Reverse Idle
13	0828-011		1	Washer	28	0822-012		1	Bushing
14	0831-040		1	Ring, Retaining	29	0822-015		1	Shaft, Reverse Idle
15	0822-050		1	Trigger, Speedometer Sensor					



GEAR SHIFTING ASSEMBLY

0746-855

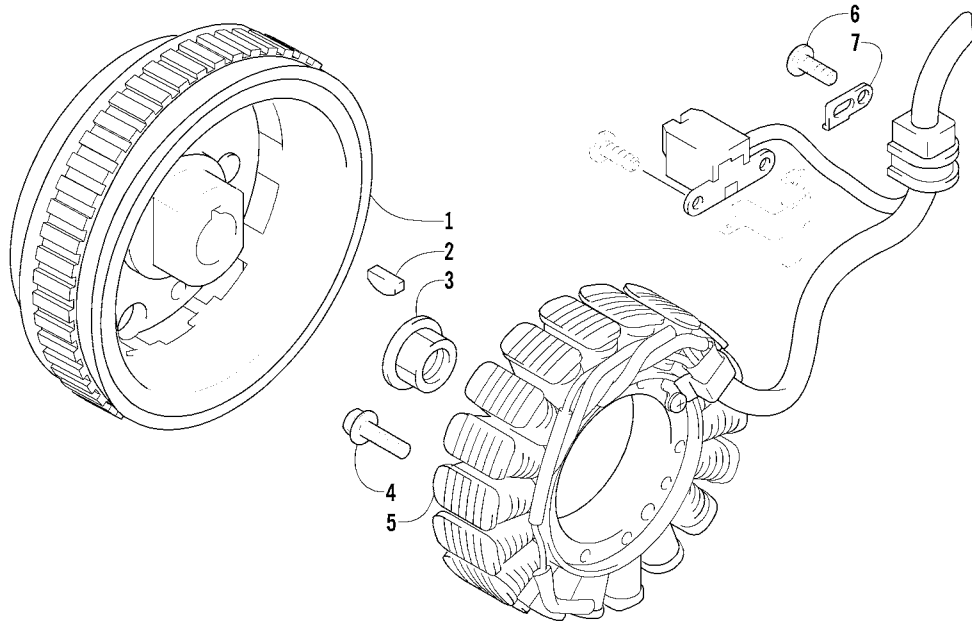
Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0828-036		2	Washer	12	0828-037		1	Washer
2	0831-010		2	Ring, Retaining	13	0818-143		1	Cam, Gear Shift
3	0818-155	X	1	Shaft, Sub-Gear Shift	14	0826-006		1	Screw, Cap
4	0830-044		1	Seal, Sub-Gear Shift Shaft	15	0828-038		1	Washer
5	0818-152	X	1	Spacer	16	0818-002		1	Stopper, Cam
6	0409-125		1	Switch, Gear Position	17	0818-004		1	Support, Cam Stopper
7	0818-014		1	Arm, Select	18	0818-144		1	Spring
8	8468-620		1	Screw, Machine	19	0828-035		1	Washer
9	0828-040		1	Washer	20	8424-602		1	Nut
10	0818-149	X	1	Shaft, Gear Shift - Assembly	21	0818-072		2	Fork, Shift
11	0828-131		1	Spacer	22	0818-006		1	Shaft, Shift Fork



SECONDARY DRIVE ASSEMBLY

0743-766

Ref	Part No.	New Qty	Description	Ref	Part No.	New Qty	Description
1	0819-063	1	Yoke, Propeller Shaft Joint	10	0819-115	1	Shaft, Secondary Driven - Front
2	1402-164	1	Joint, Universal - Set (inc. 3)	11	0822-131	1	Gear, Secondary Drive
3	0423-450	4	● Ring, Retaining	12	0827-052	1	Nut
4	0827-013	2	Nut	13	0832-016	1	Bearing
5	0828-020	2	Washer	14	0822-106	1	Gear, Secondary Driven
6	0819-061	1	Yoke, Drive Output - Front	15	0819-011	1	Ring, Driven Bearing
7	0830-043	2	Seal, Oil	16	0819-053	1	Shaft, Secondary Driven - Rear
8	0832-017	2	Bearing	17	0819-005	1	Flange, Output Joint - Rear
9	0828-021	AR	Shim, 25 x 34 x 0.25 mm				
	0828-022	AR	Shim, 25 x 34 x 0.30 mm				
	0828-023	AR	Shim, 25 x 34 x 0.70 mm				
	0828-024	AR	Shim, 25 x 34 x 0.90 mm				
	0828-025	AR	Shim, 25 x 34 x 0.95 mm				
	0828-026	AR	Shim, 25 x 34 x 1.00 mm				
	0828-027	AR	Shim, 25 x 34 x 1.05 mm				
	0828-028	AR	Shim, 25 x 34 x 1.10 mm				
	0828-029	AR	Shim, 25 x 34 x 1.15 mm				



MAGNETO ASSEMBLY

0746-613

Ref	Part No.	New	Qty	Description	Ref	Part No.	New	Qty	Description
1	0802-062	X	1	Rotor/Flywheel	5	0802-065	X	1	Stator - Assembly
2	0829-012		1	Key	6	8470-510		1	Screw, Machine
3	0827-014		1	Nut	7	0802-015		1	Clamp - No. 1
4	8409-632		3	Screw, Cap					

